

嘉善荣昌滑动轴承有限公司
JIASHAN RONCAN SLIDE BEARING CO.,LTD



RONCAN
SLIDING BEARING

www.boccole.com
www.rcbushing.com

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公司产品 Company Product

■ 嘉善荣昌滑动轴承有限公司生产各种铜套，最大单件能做到3.0吨，最小能做到50克。我们生产各种花色铜如磷铜（QSn10-1, QSn6.5-0.1），黄铜（H62, H65, H68, H70, H85, H90），锡青铜（QSn6-6-6, QSn5-5-5 CuSn10Pb1, CuSn8, CuSn4, CuSn12），铝青铜（C60600, C64200, C60800, C61300, C61400, C61900, C62300, C62400, C63000, C63020, C63200, C65100, CuAl10Fe3, CuAl9Fe4Ni4, CuAl9Mn2, CuAl9Ni3Fe2, CuAl10Ni5Fe4）等等。同时根据不同的客户要求，可按照DIN、BS、EN (DIN/EN)、SS、NS、UNS、SA E 以及中国GB标准生产各类青铜、黄铜牌号的轴套、板材和棒的产品。所有产品均以电解铜为原料，以离心浇注、连续铸造及挤压方式生产各类产品，提供铜棒，铜管，铜衬套，耐磨板、法兰轴套、自润滑轴承，以及铜轴套、铜轴瓦、铜蜗轮、铜板、铜接头、铜柱、铜垫圈等等。

我们提供下面常见铜材料

- Tin Bronzes: C90300, C92300, C92500, C92600, C92700, C92800
- Leaded Tin Bronzes: C83600, C92200, C92900, C93200 (SAE660), C93700 (SAE64) C90200, C90300, C90500, C90700, C91000, C91100
- Manganese Bronzes: C86200, C86300, C86500
- Aluminum Bronzes: C95200, C95400, C95500, C61000, C61300, C61400, C61800, C62300, C62400, C62500, C63000, C63020, C63200, C63400, C63600, C64200
- Lead-free Bronzes: C89833, C89320



生产设备 Manufacture Equipment





RCB-200系列

铜钢精加工轴承
Harden steel turned bearings Page 03-05



RCB-450系列

钢铜镶嵌轴承
Steel Bronze Page 06-09



RCB-600系列

铜套
Bronze Bushing Page 10-11



RCB-650系列

镶嵌式固体润滑轴承
Solid Lubricant Inlaid Bearing Page 12-43



RCB-750系列

固体镶嵌轴承
Solid Lubricant Inlaid Bearing Page 44



JOCU系列

自润滑横架
Oilless Unit Parts Page 45-46



RCB-FU系列

粉末冶金轴承
Powder Sintered Bearing Page 47



RCB-FZ系列

直线轴承
Ball Retainer Bearing Page 48-49



RCB200C/RCB200G

RCB200 以优质碳素钢为基体，通过合理的油路设计，在装配时涂上油脂使得其在工作时能较长时间的储存所需要的足够油脂，并且能均匀分布在轴承及轴的表面，从而达到了延长使用寿命缩短加油频率的目的；同时由于特殊的油路系统能够在工作时侵入轴承的灰尘和其它异物，从而最大限度的降低对轴承使用

过程中的影响。RCB200 另外一个特殊性是在轴承的工作表面经过一种特殊工艺的处理，使其表面覆盖了一层特殊的固体润滑剂，这层特殊的润滑剂在起始动作时能很快的转移到对磨轴的表面上，从而较快的降低了起始摩擦系数，提高了轴承的耐磨性。

RCB200 is produced by carbon steel with oil groove, the initial grease given can be deposited the mass lubrication for long time working. The work surface has been sprayed a special solid lubricant, this solid lubricant can be transfer to the mating material during the operation and forming a solid lubrication film between the bearing and shaft which make the bearing material have high load capacity with lower friction and excellent wear resistance.



RCB250C/RCB250G

RCB250 则在 RCB200 的基础上进行了改良，以固体润滑剂嵌入替代了原有的披覆方式，使得产品在使用过程中提供了源源不断的润滑源，从而达到免维护的目的。

The RCB250 bearing material is developed from the RCB200, the solid lubricant have been embedded instead of covering on surface which can provide the solid lubricant for much long time during the operation even without any oil given. This material provides a maintenance-free design solution, particularly for high load, intermittent of oscillating motion with lower speed and excellent wear resistance required.

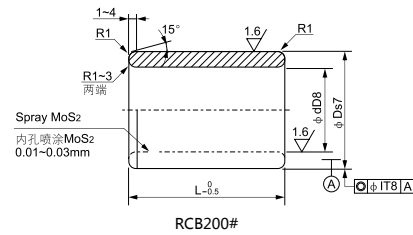


Material characteristic 材料特性

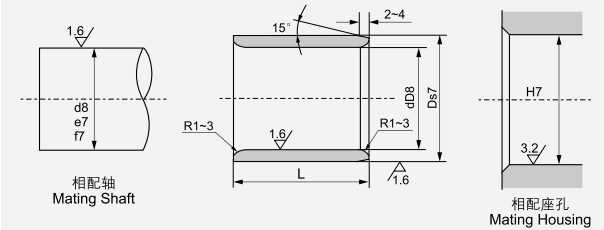
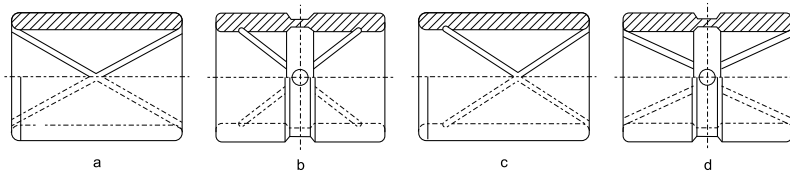
单位unit:mm

Standard RCB 标准	RCB200C	RCB200G	RCB250C	RCB250G
Base material 基材	S45C	GCr15	S45C	GCr15
Coe. of linear expansion 线胀系数	1.1×10 ⁻⁵ /°C	1.1×10 ⁻⁵ /°C	1.1×10 ⁻⁵ /°C	1.1×10 ⁻⁵ /°C
Temp.°C 使用温度	-100~+300	-100~+300	-100~+300	-100~+300
Hardness 硬度	HRC ≥ 40	HRC ≥ 50	HRC ≥ 40	HRC ≥ 50
Max. Load 最大承载 (Mpa)	150Mpa	200Mpa	150Mpa	200Mpa
Max. speed 最大线速度 (m/min)	10	10	15	15
Solid Lubricant 润滑剂形式	With film 表面覆盖 0.01-0.03mm		Solid plug embedded 镶嵌于基体	
Mating tolerance 公差配合	Mating Housing 装配座孔 : H7 Mating shaft 相配轴 : e7/f7			

Bushes sketch 轴套示意图



Typical oil groove type 典型油槽形式



单位unit:mm

d	D8	D	s7	L 0/-0.5												
				20	25	30	35	40	50	60	70	80	100	120		
30	+0.098	38	+0.068	■	■	■	■	■	■							
30	+0.065	40	+0.043	■	■	■	■	■	■							
32	+0.119	42		■		■		■								
35	+0.080	45		■	■	■	■	■	■							
38		48		■		■		■								
40		50			■	■	■	■	■	■						
40		55	+0.083	■		■	■	■	■	■	■					
45		60	+0.053			■	■	■	■	■	■					
50		60				■	■	■	■	■	■					
50		62				■		■	■	■	■					
50		65				■		■	■	■	■					
55	+0.146	70	+0.089			■	■	■	■	■	■					
60	0.100	75	+0.059			■	■	■	■	■	■					
65		80				■		■	■	■	■					
70		85	+0.106			■	■	■	■	■	■					
75		90	+0.071					■	■	■	■					
75		95							■	■	■					
80		95								■	■					
80		100							■	■	■					
85	+0.174	100								■	■					
90	0.120	110	+0.114						■	■	■					
100		120	+0.079						■	■	■					
110		130	+0.132						■	■	■					
120		140	+0.092							■	■					
130	+0.208	150	0.140								■					
140	+0.145	160	0.100									■				
150		170	+0.148										■			
			+0.108											■		



材料特点 Material Properties

- Combined with the wear resistance of copper alloy and high mechanical strength properties of steel
- Different cast copper alloy material is available according to work condition, including lower friction lead bronze
- The different coefficient of friction of the inner and outer material can protect the axle and rotating movement of the bearing in the housing under extremely high load with low speed
- The solid lubricant plug can be embedded to achieve the self-lubricating performance
- Compare with pure bronze bearing, the cost is reduced obviously
- The steel backing allowed to heat treatment to get high hardness, meanwhile the in layer can be re-machined if necessary
- The bronze layer can be casted on one or more layers to complex structure
- This material have same characteristic as pure bronze bearing, suitable for wide temperature range, different oil condition
- The RCB650GT have better mechanical load performance compare with bronze material, especially the impact strength
- 结合了铜合金的耐磨性和钢的高机械强度性能；
- 可以根据工况要求铸造不同的铜合金材料包括低摩擦性 能的铅铜合金；
- 由于内外层材料具有的不同摩擦系数，可以防止轴承在 高载低速工况下的窜动和走外圆；
- 可以根据需要在工作面覆着或镶嵌固体润滑剂以达到自 我润滑的目的；
- 相比纯铜套更具有成本优势，节约利用资源；
- 可以进行后期加工，比如钢基体的热处理、合金层车加 工等；
- 可以根据设计需要在不同的面或者复杂的面上进行一 层 或多层的铜合金铸造；
- 与传统的铜套在使用特性上具有类似的特性，可以 适 合 于不同温度下不同润滑条件下的工况；
- 相比纯铜套具有更好的机械承载性能，特别是抗冲 击强 度；

材料成份和性能表 Material Composition and Properties

Grade 材料牌号	450 400	450-1 400-1	450-3 400-3	450-5 400-5
铜合金成份 Bronze layer material	CuZn25Al5Mn4Fe3	CuSn5Pb5Zn5	CuSn12	CuZn25Al5Mn4Fe3
合金层硬度 HB Bronze hardness	>210	>70	>95	>250
合金层结合强度 Mpa Interlay bonding strength	>150	>100	>100	>150
最大静承载 Mpa Max. static load	250	150	150	250
最大动承载 Mpa Max. dynamic load	100	60	70	120
最大线速度 (干) m/min Max. Speed (dry)	15	10	10	15
最大 PV 值 Max. PV value N/mm ² *m/min	200	60	80	200
热膨胀系数 10 ⁻⁵ /K Coef. Of thermal expansion	1.2x10 ⁻⁵ /°C	1.2x10 ⁻⁵ /°C	1.2x10 ⁻⁵ /°C	1.2x10 ⁻⁵ /°C
使用温度 °C Temperature range	-40~+300	-40~+400	-40~+400	-40~+150
永久压缩变形量 300N/mm ² Compression deformation	<0.01mm	<0.05mm	<0.05mm	<0.005mm

450: 含固体润滑剂钢基铜合金铸造型轴承材料

Steel shell bronze casted with solid lubricant

400: 不含固体润滑剂钢基铜合金铸造型轴承材料

Steel shell bronze casted without solid lubricant

典型运用 Typical Applications

This type of products can be widely used under high temperature and high load with low speed conditions, such as successive casting machinery, mineral machinery, injection molding machinery, dock machinery and so on.

RCB450 结合了金属与非金属的优点，特别适合于高载 低速而又无法加油或不能加油的工作场合，如大型港口机 械、轧钢机械、模具行业以及冲压设备等。



成品铜套

专业生产各类牌号具有旋转中心的铸件。

立式离心机可生产：铜衬套、电梯蜗轮、垫片等铸件。

特点：

1. 铸件中少、无夹杂物和气孔等缺陷。
2. 组织致密，且密度相应提高。
3. 借用离心力的作用，提高浇铸过程中金属液的充型性，故可生产薄壁铸件。
4. 对具有旋转性中心铸件如衬套、蜗轮、垫片、齿轮等铸件的生产较为方便。

φ800×305 以内铜衬套、蜗轮、轴套、齿轮、法兰螺帽等

φ2500×1500 以内各种大型铜衬套等。

Stand Bronze Bushings

This department specializes in manufacturing simple Bronze parts at prices that reflect their simple nature. Other parts produced by this department include Brass and Bronze Gear Blanks, Bronze Bowl Bushings, Metric Bronze Bushings, Bronze Leaf Spring Bushings, Bronze Thrust Washers, Bronze Bearings, Bronze Spring Pin Bushings, Metric Brass Bushings, Bronze Rod Couplers, Bronze Spring Eye Bushings and turned Brass Parts.

These photos illustrate a sample of our standard Bronze Sleeve Bearings that are generally on our shelf for immediate shipment. These Solid Bronze Bushes are available in either a "Grooved" or "Plain" bore style. And common groove patterns available are figure eight, double figure eight, loop, double loop, circular, wick or straight. Any of these grooves can be contained within the length of the part or breaking out the ends. Call us for assistance in determining which pattern is most appropriate for your application "Spira-Lube" style groove is offered as the standard groove pattern.

可提供下面材料：

Roncan products meet ASTM, SAE, QQC, ASME, AMS, and other standards.

Tin Bronzes	C90300	C90500	C90700		
Leaded Tin Bronzes	C83600	C92200	C92900	C93200 (SAE660)	C93700 (SAE64)
Manganese Bronzes	C86200	C86300	C86500		
Aluminum Bronzes	C95200	C95400	C95500		
Lead-free Bronzes	C89833	C89320			



精加工铜合金轴套提供了简单、经济的轴承运用方式，具有承载高，耐腐蚀性好，尺寸加工任意性等特点。同时RCB可以根据不同的使用情况提供不同牌号的铜合金，并按照要求加工出不同的形式，它比卷制类铜轴承具有更高尺寸精度。

Machined st bronze bearings offer technically and economically favorable bearings solutions. It is with high load pability, low weight and good corrosion sistance. RCB can offer diffe -ant types of bronze alloys accoring to the required life time, service etc. The tolerance is much tighter than wrapped bronze bushes.

最大承载压力	250N/mm ²	最高适用温度	300°C
最高线速度	5m/s	硬度	HB > 180
摩擦系数	<0.14	允许最高 PV 值 (干)	1.65N/mm ² ·m/s

Available 可供形式

直套 Cylindrical bushes	RCB600可以根据客户要求加工，公差参照标准的RCB650尺寸表。
翻边 Thrust washers	
垫片 Flange bushes	RCB supplied by customer ordering,the tolerance is according to RCB650 standard dimension.
滑板 Non-standard parts as design	

OilGroove 油槽



材料型号 Material type	600	600S1	600S2	600S3	600S4	600S5	600S6	
化学元素 Chemical elements	Cu	65	85	80	88	80	65	76
	Sn		5		12	10		8
	Pb		5			10		15
	Zn	25	5				25	
	Ni			5				1
	Al	6		10			6	
	Fe			5				
Mn	4					4		
密度 Density	8.0	8.8	7.6	8.8	8.9	8.0	9.1	
屈服强度 Yield point	>350	>90	>260	>150	>100	>450	>80	
抗拉强度 Tensile Strength	>750	>250	>500	>270	>210	>800	>180	
延伸率 Extension Rate	>12	>15	>10	>5	>8	>8	>8	
硬度 Hardness	210	70	150	95	75	250	>60	

基材特性 Material Features



RCB 固体润滑轴承是在轴承基体的金属摩擦面上开出大小适当、排列有序的孔穴，然后在孔穴中嵌入具有独特自润滑性能的成型固体润滑剂（固体润滑剂面积一般为摩擦面积的 25%—35%）而制成的自润滑轴承。该轴承综合了金属基体和特殊配方润滑材料的各自优点，突破了一般轴承依靠油膜润滑的局限性。RCB 固体润滑轴承特别适用于无油、高温、高负载、低速度、防污、防蚀、防辐射、以及在水中或真空溶液浸润而根本无法加润滑油膜的特殊工况条件下使用。该产品广泛应用于冶金轧钢设备、灌装设备、水轮机、气轮机、仪器仪表以及矿山机械、船舶机械、纺织机械、船舶工业、航天航海等领域。同时也越来越广泛的使用在其它工农业机械中。RCB 固体润滑轴承的基体应根据轴承自身的工况条件而定。比较常用的材料有高力黄铜、锡青铜、铸件等。根据轴承自身工况条件，通过不同金属基体和嵌入固体润滑剂的组合，可保证产品能满足各种温度、负荷、运动和介质等工况条件下的特殊需要，同时保证稳定可靠地工作。

RCB material is made of strong cast bronze based metal with special solid lubricants embedded. The base metal withstands high load and the solid lubricants provide for self-lubrication. The bearing shows excellent performance without pre-lubrication under conditions of extreme high/ lower temperature with low speed. This material provides a maintenance-free bearing solution, particularly for high load, intermittent of oscillating motion. This kind of bearing can be applied under dry, high temperature, high pressure, corrosive, water or other chemical environments when no oil can be introduced. Now is widely be used in automotive products line, water engineering, dam gate, plastic industries, successive casting machines, steel rollers in metallurgy industry, mineral machines, ships, turbo generators, hydraulic turbines and injection molding machines...

合金材质 Metal Type

标准 Standard	650# Strong cast bronze 高力黄铜	650S1 Copper alloy	650S2 Copper alloy	650S3 Copper alloy	650S5 strong cast bronze
Cu%	65	85	80	88	65
Sn%		5		12	
Pb%		5			
Zn%	25	5			25
Ni%			5		
Al%	6		10	10	6
Fe%			5	5	
Mn%	4				4
密度 Density	8.0	8.8	7.6	8.8	8.0
硬度 Hardness HB	>210	>70	>150	>80	>250
抗拉强度 Tensile Strength N/mm ²	>750	>200	>500	>360	>800
伸长率 Elongation%	>12	>15	10	>8	>4
热胀系数 Coefficient of linear expansion	1.9×10 ⁻⁵ /°C	1.8×10 ⁻⁵ /°C	1.6×10 ⁻⁵ /°C	1.8×10 ⁻⁵ /°C	1.9×10 ⁻⁵ /°C
温度 Limit Temp.	300°C	400°C	400°C	400°C	300°C
最大动承载 Max.Load N/mm ²	100	60	50	70	150
最大线速度(Dry) Max.Speed m/min	15	10	20	10	10
最大PV Max.PV N/mm ² *m/min	200	200	200	200	200
压缩永久变形量 400N/mm ²	<0.01	<0.01	<0.05	<0.04	<0.05

同时可以根据客户的特别要求提供HB>270及HB>300的特高硬铜材料

At the same time according to customer's special requests for HB>270 and HB>300 special high-hard copper material

固体润滑剂 Solid Lubricant

固体润滑剂 Lubricant	特性 Features	典型用途 Typical application
高纯石墨+添加剂 SL1 Graphite+add	很好的耐磨性和化学稳定性，使用温度 < 400°C Excellent resistance against chemical attacks and low friction, Temp limit 400°C	应用于一般机械，在大气中使用 Suit for general machines and under atmosphere
SL4+MoS ₂ PTFE+MoS ₂ +CF	极低的摩擦系数和很好的水润性，使用温度 < 300°C Lowest in friction and good of water Lubrication, Temp limit 300°C	应用于水、海水润滑，如船舶 Suit for water and seawater lubricant, such as ship

应用特点 Application characteristic

RCB650

RCB650是通用的基础产品，无论高压、低压、高温、低温、有油润滑、无油润滑还是水中润滑。都能适用。产品的基体是大力黄铜，比一般的铜套硬度提高一倍。耐磨性能提高一倍以上。因此在冶金行业的连铸机、轧机、输送机上都可采用。还用于塑料注塑机锁模机构，挤出机构。高压电的自动开关，建筑机械的起吊支撑部位，以及水利枢纽工程的弧门支撑。滑轮和传动轮部位。还有造纸机烘道、汽车模具、船舶起锚滑动部位等。

Basically general-purpose products, suitable for various circumstances including high or low load, high or low temperature, with oil or oilless lubrication, or even in the water. With its matrix made of high strength brass, its hardness doubles than normal bronze bushings and the wear performance improves in large degree, so it is applicable for continue pitching machine, conveyors of metallurgy industry. It could also be used in plastic injection machines, in the automatic switch of high-tension electricity, in the luffing and supporting parts of construction machines, hydraulic gate supporter, pulley, drive wheels of water control project, and also for drying tunnel of paper machines, auto die, sliding parts for ships unmooring etc.

RCB650S1

RCB650S1(CuSn5Zn5Pb5)该产品以铝青铜为基体，表面按一定的角度和密度镶嵌特殊配方的固体润滑剂，经精密加工而成。产品主要适用于中载荷高温、中速场合。

RCB650S1(CuSn5Zn5Pb5): It has a backing made of aluminium bronze with particular formulation supported by certain angle and density. The solid lubricants inlaid in the bushing are compounded with precision. It's used in medium load, high temperature, medium speed situation.

RCB650S2

RCB650S2(CuAl10Ni5Fe5)该产品以锡青铜为基体，表面按一定的角度和密度镶嵌特殊配方的固体润滑剂，经精密加工而成。产品主要适用于一般场合，如轻工机械、机床行业，烘炉滚道、壁炉门等。

RCB650S2(CuAl10Ni5Fe5): It has a backing made of tin bronze with particular formulation supported by certain angle and density. The solid lubricants inlaid in the bushing are compounded with precision. It's used in common situation, such as light industry, machine tool industry, drying furnace rolling way, fireplace door etc.

RCB650S3

RCB650S3(CuSn12)该产品以锡青铜为基体，表面按一定的角度和密度镶嵌特殊配方的固体润滑剂，经精密加工而成。产品主要应用于低载、高温、中速场合，如建筑机械、冶金机械、输送机中的不加油润滑部位。

RCB650S3(CuSn12): The base metal of this product is tin bronze, it has a special filling of prescription of solid lubricant inserted with a certain angle and density into the surface and processed with precision finishing. It is mainly used in low load, high temperature, and medium-speed applications just like architecture machinery metallurgy machinery and conveying machinery where the lubricant is not added.

RCB650S5

RCB650S5(CuZn25Al5)该产品以特殊配方的高强度铜合金为基体，表面按一定的角度和密度镶嵌特殊配方的固体润滑剂，经精密加工而成。产品广泛应用于连铸轧机、矿山机械、船舶、汽轮机等。

RCB650S5(CuZn25Al5): It has a backing made of high-strength copper alloy with particular formulation supported by certain angle and density. The solid lubricants inlaid in the bushing are compounded with precision. It's used in successive casting machine, mineral mountain machinery, shipping, steam turbine etc.

产品的装配

轴套推荐的装配方法有两种，一种是常温压制装配法，另一种是冷却装配法，冷却装配法具有操作方便、配合精度高的优点，在条件具备的情况下，应优先选用。座孔加热的方法由于热量会破坏轴承材料的组织结构，所以应避免使用。

冷却装配的方法

1. 所需的材料

冷却介质：液氮或干冰

容器：保温隔热容器

2. 冷却后轴承外径收缩量 ΔD 的计算

$$\Delta D = D \times \alpha \times (T - T1)$$

式中

D：轴承外径

α ：轴承线膨胀系数

T：轴承冷却温度

T1：装配环境温度

3. 操作方法

- ① 将轴承放入保温隔热容器中，放入冷却介质，一般推荐的冷却温度为-40~-70°C之间
- ② 冷却时间1小时以上，如果轴套于座孔的过盈量较大时，需要适当延长冷却时间。
- ③ 再次测量轴套外径与座孔内径尺寸，便于装配顺利进行。
- ④ 将冷却好的轴套迅速装入座孔中，如果在中途停留时间过长，将造成轴套难以装入。
- ⑤ 在轴套工作表面涂布润滑油脂。
- ⑥ 在冬季气温较低时，应让座孔保持在20~30°C之间。

Installation

There are two methods recommended to install the bearings, press fit and shrink fit by cooling. The advantage of shrink fit is easy to operate and very precise, should be used prioritily.

The method of shrink fit by cooling

1. Medium vessel needed

Cooling medium: liquid nitrogen or frozen carbon dioxide(CO2)

Vessel: Heat preservation and insulation vessel.

2. Bushing OD shrinked rate(AD)calculate after cooling

$$\Delta D = D \times \alpha \times (T - T1)$$

D: Bushing OD,

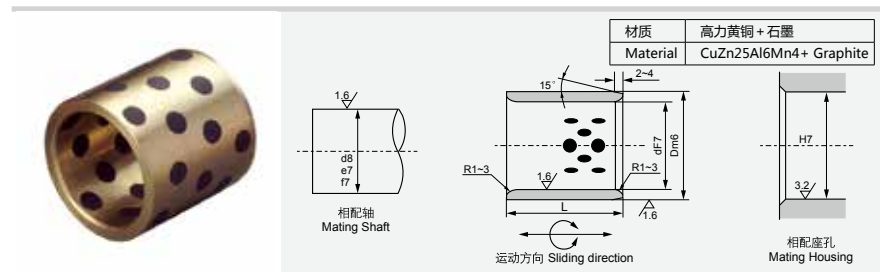
α : Dilatability

T: Cooling temperature

T1: Environment temperature of installation.

3. Operation method:

- ①: Put the bushing into the heat preservation and insulation vessel, add cooling medium, recommended temperature is -40~-70°C commonly.
- ②: Cooling time should be more than 1 hour, and it should be longer if the interference between bushing and housing bore is big.
- ③: Inspect bushing OD and housing ID again, easy to installation,
- ④: Put the cooled bushing into housing bore quickly, any delay will make the install difficult.
- ⑤: Add lubricate grease onto working surface of bushing.
- ⑥: The housing bore temperature should be keep around 20~30°C, if the environment temperature is very low.



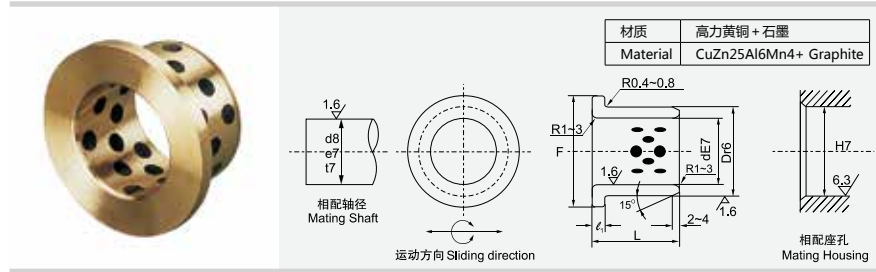
单位unit:mm

IDF7 (内径)	ODm6 (外径)	L ^{-0.10} / _{-0.30}															
		8	10	12	15	16	20	25	30	35	40	50	60	70	80		
8	+0.028 +0.013	12	■	■	■	■											
10		14	■	■	■	■	■										
12		18		■	■	■	■	■	■								
13		19		■	■	■	■										
14	+0.034 +0.016	20		■	■	■	■	■	■								
15		21		■	■	■	■	■	■	■							
16		22		■	■	■	■	■	■	■	■						
18		24			■	■	■	■	■	■	■	■					
20		28		■	■	■	■	■	■	■	■	■	■				
22	+0.041 +0.020	32			■	■	■	■	■	■	■	■	■	■			
25		33			■	■	■	■	■	■	■	■	■	■	■		
30		38			■	■	■	■	■	■	■	■	■	■	■	■	
35		45				■	■	■	■	■	■	■	■	■	■	■	■
40	+0.050 +0.025	50					■	■	■	■	■	■	■	■	■	■	■
45		55						■	■	■	■	■	■	■	■	■	■
50		60							■	■	■	■	■	■	■	■	■

注：除以上规格尺寸外，可按客户图纸制造。

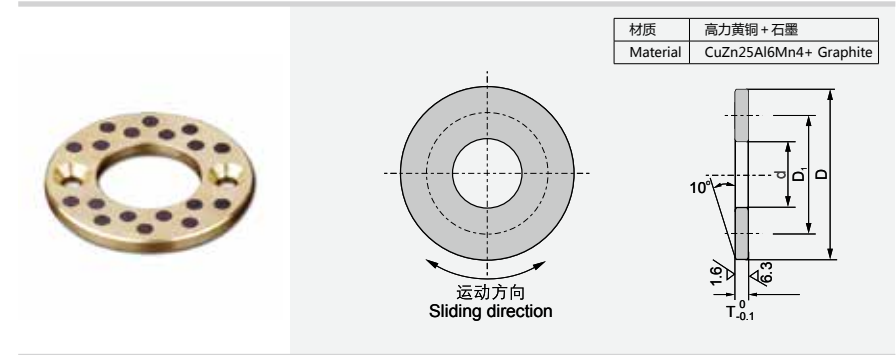
单位unit:mm

IDF7 (内径)	ODm6 (外径)	L ^{-0.10} / _{-0.30}															
		30	35	40	50	60	70	80	100	120	130	140	150				
50	+0.050 +0.025	62	■	■	■	■	■	■									
50		65	■		■	■	■	■	■	■		■					
55		70			■	■	■	■	■								
60	+0.030 +0.011	74	■	■	■	■	■	■	■	■							
60		75	■	■	■	■	■	■	■	■	■						
63		75					■	■	■								
65		80				■	■	■	■								
70	+0.060 +0.030	85		■	■	■	■	■	■	■	■						
70		90				■	■	■	■	■							
75		90					■	■	■	■	■						
75		95						■	■	■	■	■					
80		96				■	■	■	■	■	■	■	■				
80		100				■	■	■	■	■	■	■	■	■		■	
90		110	■				■	■	■	■	■	■	■	■			
100	+0.071 +0.036	120						■	■	■	■	■	■	■	■		■
110		130								■	■	■	■	■			
120		140									■	■	■	■	■	■	
125		145										■	■				
130		150											■	■	■		
140	+0.083 +0.043	160												■		■	
150		170													■		■
160		180														■	■



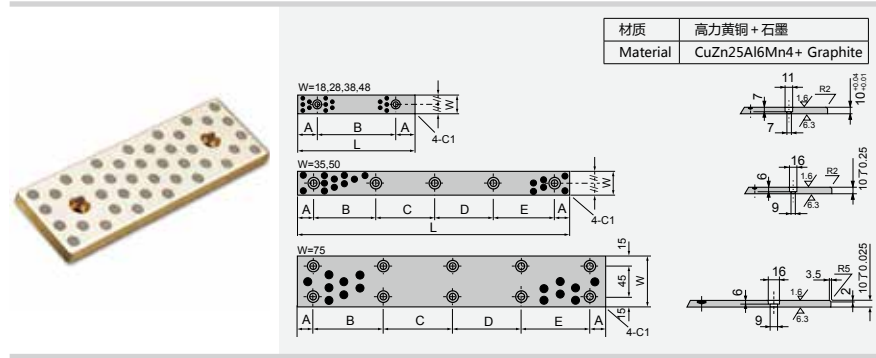
单位unit:mm

IDE7 (内径)	ODr6 (外径)	F	e ₁ -0.10	L ^{+0.10} _{-0.30}													
				15	20	25	30	35	40	50	60	80	100				
10 ^{+0.040} / _{+0.025}	14	22	2	1015F	1020F												
12	18 ^{+0.034} / _{+0.023}	25	3	1215F	1220F												
13	19	26		1315F	1320F												
14 ^{+0.050} / _{+0.032}	20	27		1415F	1420F												
15	21 ^{+0.041} / _{+0.028}	28	5	1515F	1520F	1525F	1530F										
16	22	29		1615F	1620F	1625F	1630F										
20	30	40		2015F	2020F	2025F	2030F		2040F								
25 ^{+0.061} / _{+0.040}	35	45		2515F	2520F	2525F	2530F		2540F								
30	40	50	7.5	3020F	3025F	3030F	3035F	3040F	3050F								
31.5 ^{+0.050} / _{+0.034}	40	50		3120F			3135F										
35	45	60		3520F		3530F		3540F	3550F								
40 ^{+0.075} / _{+0.050}	50	65	10	4020F		4030F		4040F	4050F								
45	55	70		4530F		4540F	4550F	4560F									
50	60 ^{+0.060} / _{+0.041}	75		5030F		5040F	5050F	5060F									
55	65	80		5540F		5560F											
60	75 ^{+0.062} / _{+0.043}	90	7.5	6040F	6050F		6080F										
63 ^{+0.090} / _{+0.060}	75	85		6367F													
70	85	105		7050F				7080F									
75	90 ^{+0.073} / _{+0.051}	110	10				7560F										
80	100	120		8060F	8080F	80100F											
90	110 ^{+0.076} / _{+0.054}	130		9060F	9080F												
100 ^{+0.107} / _{+0.072}	120	150						10080F	100100F								
120	140 ^{+0.088} / _{+0.063}	170						12080F	120100F								

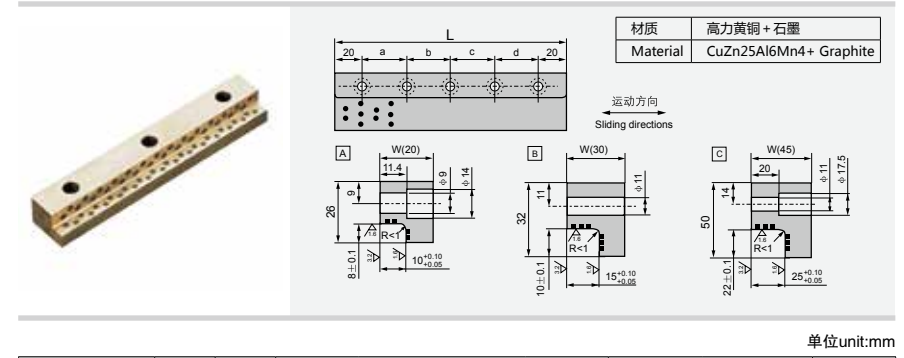


单位unit:mm

规格 Standard No.	d	D	T ⁰ _{-0.1}	螺栓 Bolt			
				D ₁	数量 Q'ty	尺寸 size	d ₁
JTW-10	10.2	30	3	---	---	---	---
JTW-12	12.2	40		28	2	M3	3.5
JTW-13	13.2						
JTW-14	14.2						
JTW-15	15.2	50	35	2	M3	3.5	
JTW-16	16.2						
JTW-16N	16.2						
JTW-18	18.2						
JTW-20	20.2	55	35	2	M5	6	
JTW-20N	20.2						
JTW-25	25.2		40		2	M5	6
JTW-25N	25.2						
JTW-30	30.2	60	7	45	2	M5	6
JTW-35	35.2	70					
JTW-40	40.2	80		60		M6	7
JTW-45	45.3	90		67.5			
JTW-50	50.3	100	8	75	4	M8	9
JTW-55	55.3	110		85			
JTW-60	60.3	120		90			
JTW-65	65.3	125		95			
JTW-70	70.3	130	10	100	4	M8	9
JTW-75	75.3	140		110			
JTW-80	80.3	150		120			
JTW-90	90.5	170		140			
JTW-100	100.5	190	10	160	M10	11	
JTW-120	120.5	200		175			

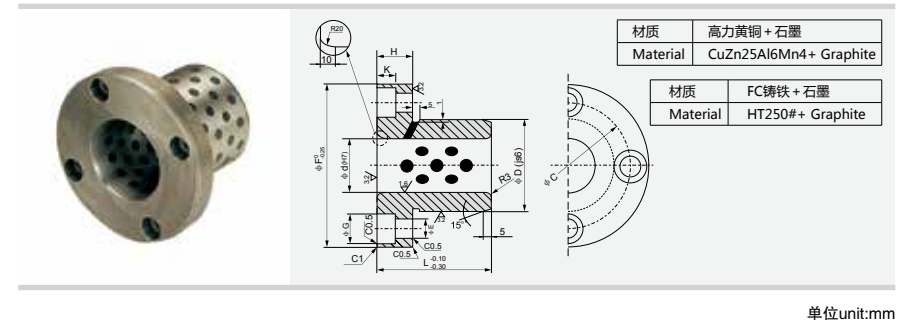


规格 Standard No.	W	L	A	B	C	D	E	平头螺钉 Flat Head Screw	数量 No. of Holes	
JSP-1875	18	75	15	45				M6	2	
JSP-18100		100		60						
JSP-18125		125	25	75						
JSP-18150	150		100							
JSP-2875	28	75	15	45				M6	2	
JSP-28100		100		50						
JSP-28125		125	25	75						
JSP-28150	150		100							
JSP-35100	35	100		60				M8	3	
JSP-35150		150		55	55					
JSP-35200		200	20	55	50	55				
JSP-35250		250		70	70	70				
JSP-35300		300		65	65	65	65			
JSP-35350	350		80	75	75	80				
JSP-3875	38	75	15	45				M6	2	
JSP-38100		100		50						
JSP-38125		125	25	75						
JSP-38150	150		100							
JSP-4875	48	75	15	45				M6	2	
JSP-48100		100		50						
JSP-48125		125	25	75						
JSP-48150	150		100							
JSP-50100	50	100		60				M8	3	
JSP-50150		150		55	55					
JSP-50200		200	20	55	50	55				
JSP-50250		250		70	70	70				
JSP-50300		300		65	65	65	65			
JSP-50400	400		90	90	90	90				
JSP-75150	75	150		110				M8	4	
JSP-75200		200		80	80					
JSP-75250		250		105	105					
JSP-75300		300		85	90	85				
JSP-75400		400		120	120	120				
JSP-75500	500		115	115	115	115				

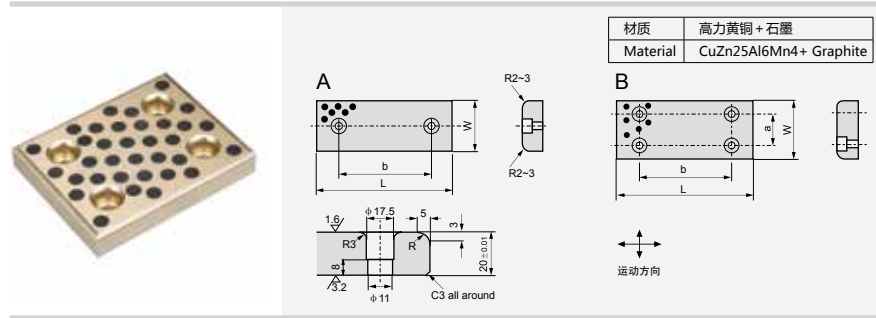


规格 Standard No.	W	L	螺孔 Bole Hole				Bolt		Type
			a	b	c	d	螺孔 Size	数量 Number	
JSL-20×100	20	100	60	—	—	—	M8	2	A
JSL-20×150		150	55	55	—	—		3	
JSL-20×200		200	55	50	55	—		4	
JSL-30×100	30	100	60	—	—	—	M10	2	B
JSL-30×150		150	55	55	—	—		3	
JSL-30×200		200	55	50	55	—		4	
JSL-30×250	30	250	70	70	70	—	4	C	
JSL-45×200		200	55	50	55	—	4		
JSL-45×250		250	70	70	70	—	4		
JSL-45×300	45	300	65	65	65	65	5	5	
JSL-45×350		350	80	75	75	80	5		

RCB-HGB250 自润滑导套
RCB-HGB250 Oilless Guide Bushes

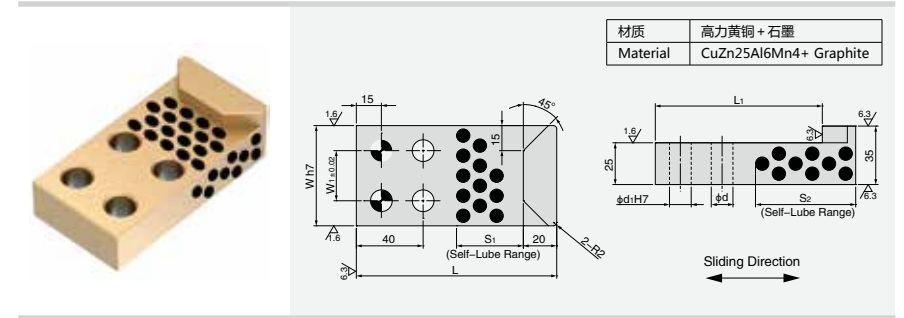


项目 Number	代号 Code	尺寸 Size	ΦF	ΦD	Φd	H	L	ΦC	ΦE	ΦG	K
1	30	90×50×30×50	90	50	30	20	50	70	11	17.5	10.8
2	40	100×60×40×65	100	60	40	20	65	80	11	17.5	10.8
3	50	125×75×50×80	125	75	50	20	80	100	11	17.5	10.8
4	60	135×85×60×100	135	85	60	20	100	110	11	17.5	10.8
5	80	170×110×80×130	170	110	80	25	130	140	14	20	13
6	100	190×130×100×160	190	130	100	25	160	160	14	20	13



单位unit:mm

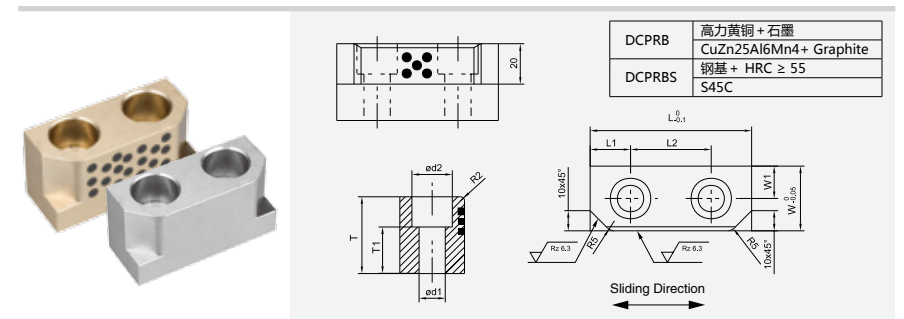
规格 Standard No.	W	L	a	b	倒角 α
JESW 28×75	28	75	50	45	A
JESW 28×100		100			
JESW 28×150		150			
JESW 38×75	38	75		45	
JESW 38×100		100			
JESW 38×150		150			
JESW 48×75	48	75	45		
JESW 48×100		100			
JESW 48×125		125			
JESW 48×150		150			
JESW 48×200	58	200	150		
JESW 58×75		75	75	45	
JESW 58×100			100		
JESW 58×150			150		
JESW 75×75		75	75	25	
JESW 75×100			100		
JESW 75×125	125				
JESW 75×150	150				
JESW 75×200	200				
JESW 100×100	100		100	50	
JESW 100×125		125			
JESW 100×150		150			
JESW 100×200		200			
JESW 100×250		250			
JESW 125×125		125	125	75	
JESW 125×150	150				
JESW 125×200	200				
JESW 125×250	250				
JESW 150×150	150	150	100		
JESW 150×200		200			
JESW 150×250		250			
JESW 150×300		300			
JESW 200×200	200	200	150		
JESW 200×250		250			
JESW 200×300		300			



单位unit:mm

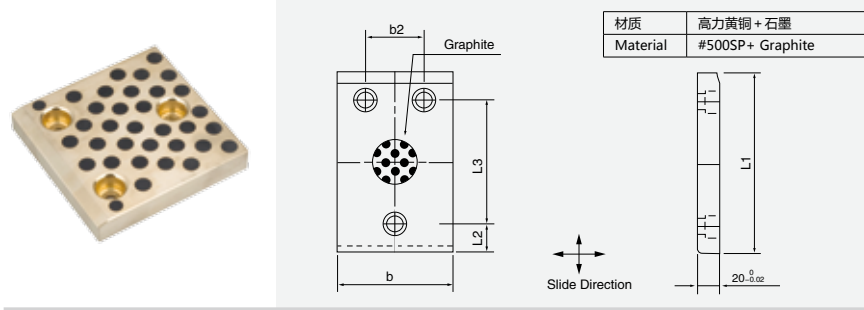
规格 Standard No.	W h7	L ₁	L ₂	S ₁	S ₂	W ₁	d	d ₁
DPGPC-60×120	60	120	100	40	60	30	13	13
DPGPC-60×140		140	120	60	80			
DPGPC-60×160		160	140	80	100			
DPGPC-100×120	100	120	100	40	60	70	18	16
DPGPC-100×140		140	120	60	80			
DPGPC-100×160		160	140	80	100			
DPGPC-150×120	150	120	100	40	60	120	18	16
DPGPC-150×140		140	120	60	80			
DPGPC-150×160		160	140	80	100			

RCB-DCPRB/DCPRBS 自润滑板
RCB-DCPRB/DCPRBS Cam Pad Guide Plate



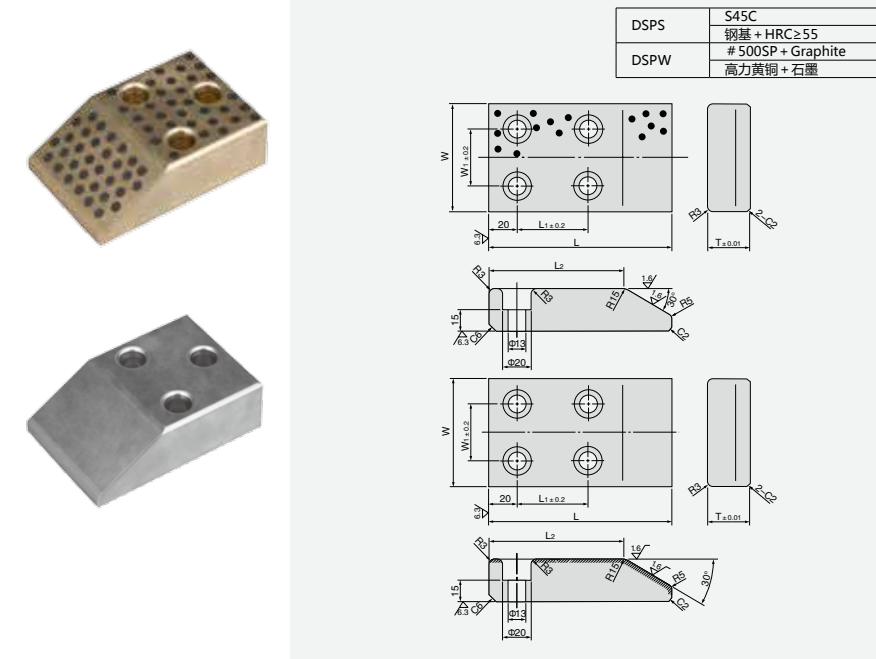
单位unit:mm

规格 Standard No.	W×L×S	L ₁	L ₂	W ₁	T ₁	d ₁	d ₂
DCPRB/DCPRBS	25×60×30	15	30	11	18	11	17.5
DCPRB/DCPRBS	32×60×38	15	30	16	23	13	20
DCPRB/DCPRBS	32×80×38	20	40	16	23	13	20



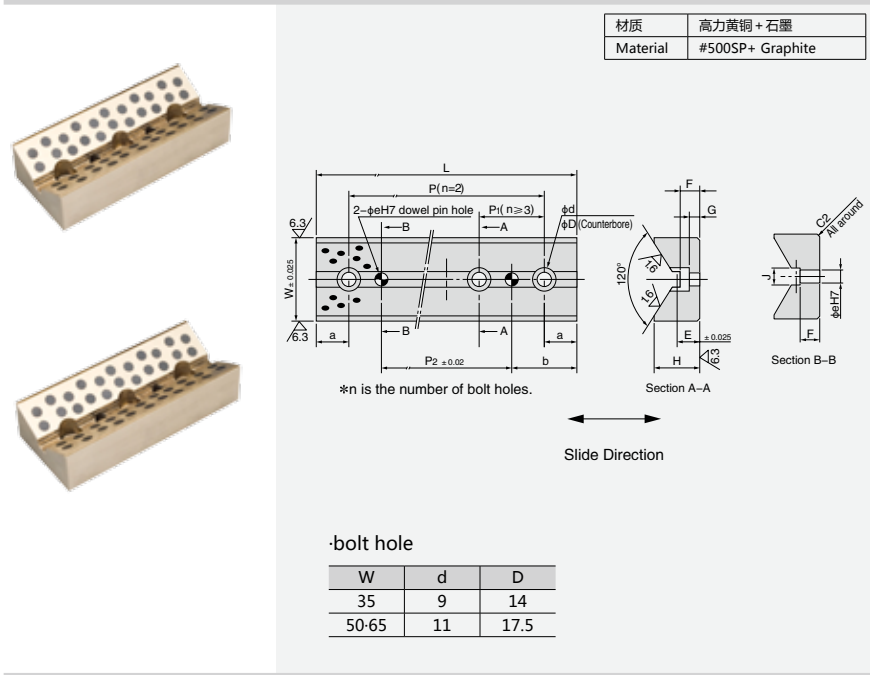
单位unit:mm

规格 Standard No.	b -0.2	L1 -0.2	b2 ±0.2	L2 ±0.2	L3 ±0.2	L4 ±0.2	Bolt	Screw Holes 螺丝孔				
39D863-12	50	80	-	25	30	-	M8×25	2				
39D863-13		100	-		50	-						
39D863-14		125	-		75	-						
39D863-15		160	-		110	-						
39D863-16		200	-		150	-						
39D863-111		250	-		60	80						
39D863-112		300	-		80	90						
39D863-113		350	-		100	100						
39D863-114		400	-		120	110						
39D863-115		450	-		140	120						
39D863-116		500	-		150	150						
39D863-21		80	50		30	25	30	-	M8×25	2		
39D863-22	80		-	50	-							
39D863-23	100		-	75	-							
39D863-24	160		-	110	-							
39D863-25	200		-	150	-							
39D863-26	250		-	60	80							
39D863-121	300		-	80	90							
39D863-122	350		-	100	100							
39D863-123	400		-	120	110							
39D863-124	450		-	140	120							
39D863-125	500		-	150	150							
39D863-126	500		-	150	150							
39D863-31	100	50	50	25	30	-	M12×25	2				
39D863-32		80	-		40	-						
39D863-33		100	-		50	-						
39D863-34		125	-		75	-						
39D863-35		160	-		110	-						
39D863-36		200	-		150	-						
39D863-131		250	-		140	120						
39D863-132		500	-		150	150						
39D863-41		125	50		75	25	30	-	M12×25	3		
39D863-42			80				-	40			-	
39D863-43			100				-	50			-	
39D863-44			125				-	75			-	
39D863-45	160		-	110			-					
39D863-46	200		-	150			-					
39D863-141	250		-	140			120					
39D863-142	500		-	150			150					
39D863-51	160		50	110			25	30	-	M12×25	2	
39D863-52			80					-	40			-
39D863-53			100					-	50			-
39D863-54			125					-	75			-
39D863-55		160	-		110	-						
39D863-56		200	-		150	-						



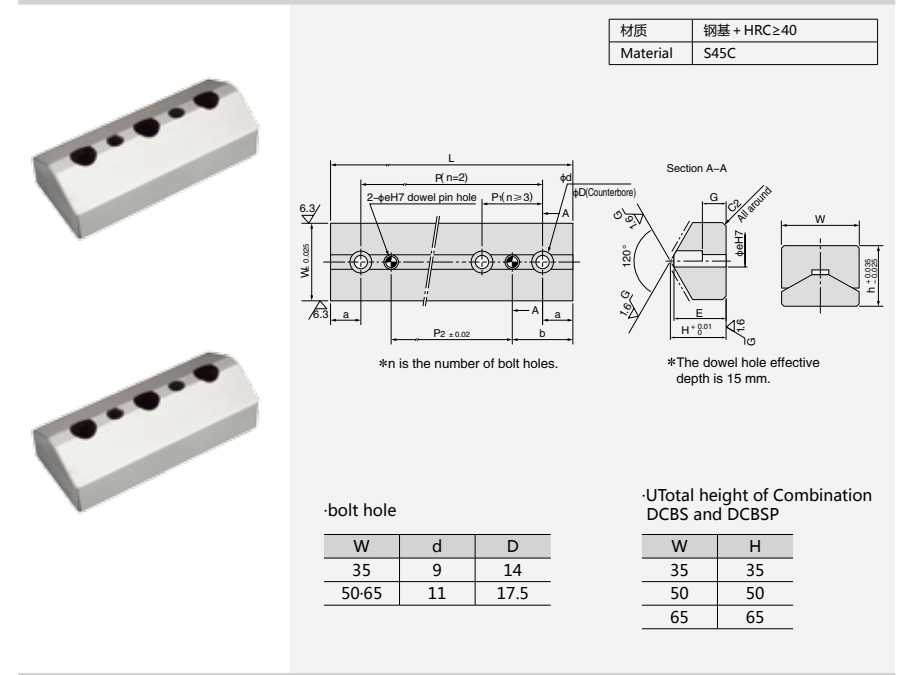
单位unit:mm

规格 Standard No.	W	L	T	W ₁	L ₁	L ₂
DSPW/DSPS-75×130	75	130	30	40	50	95
DSPW/DSPS-75×150		150	45		45	90
DSPW/DSPS-100×130	100	130	30	60	50	95
DSPW/DSPS-100×150		150	45		45	90
DSPW/DSPS-100×170		170	60		75	120
DSPW/DSPS-100×200		200	60		75	120
DSPW/DSPS-125×130	125	130	30	85	50	95
DSPW/DSPS-125×150		150	45		45	90
DSPW/DSPS-125×170		170	60		75	120
DSPW/DSPS-125×200		200	60		75	120
DSPW/DSPS-150×130	150	130	30	110	50	95
DSPW/DSPS-150×150		150	45		45	90
DSPW/DSPS-150×170		170	60		75	120
DSPW/DSPS-150×200		200	60		75	120



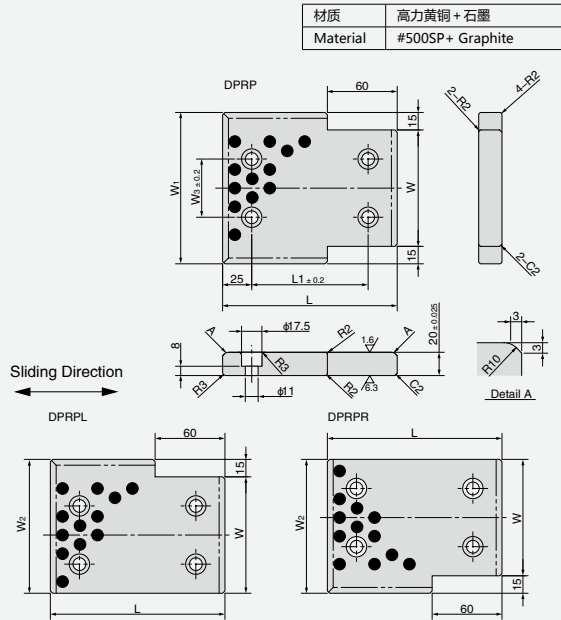
单位unit:mm

规格 Standard No.	W	L	H	ℓ	ℓ ₁	P	P1	n	P2	E	F	G
DCBS	65	100	35	20	40	60	-	2	20	18	15	8
		3						50				
		4		100								
		5		150								
		6		200								
DCBSL	65	100	37	20	40	60	-	2	20	20	20	10
		75							25			
		100		50								
		75		100								
		-		75	150							
		-		100	200							



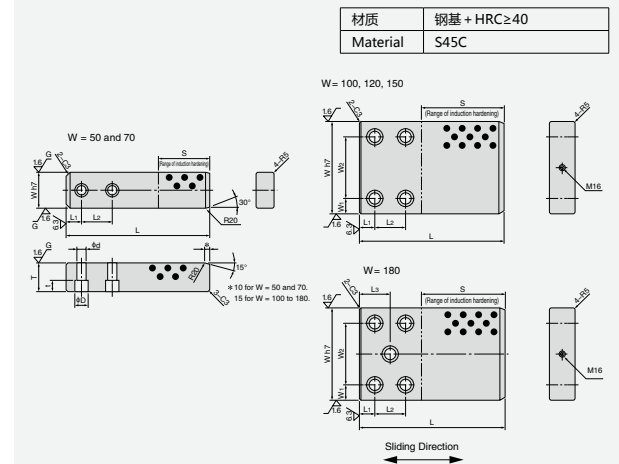
单位unit:mm

规格 Standard No.	W	L	H	ℓ	ℓ ₁	P	P1	n	P2	E	G
DCBSP	65	100	47	20	40	60	-	2	20	44	20
		3						50			
		4		100							
		5		150							
		6		200							
DCBSPL	65	100	30	20	40	60	-	2	20	26	10
		75							25		
		100		50							
		75		100							
		-		75	150						
		-		100	200						



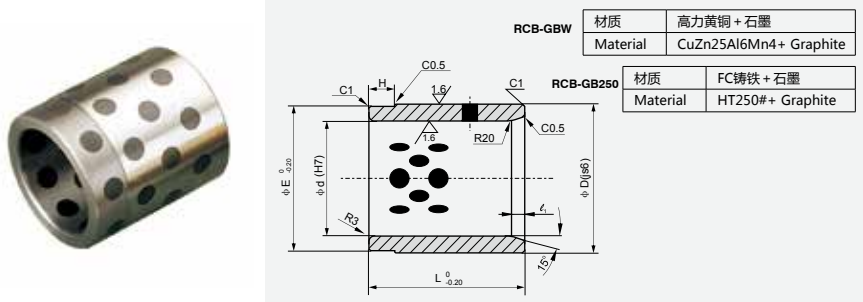
单位unit:mm

规格 Standard No.	W	L	W ₁	W ₂	W ₃	L ₁
DPRP/DPRPR/DPRPL-100×75	75	100	105	90	40	50
DPRP/DPRPR/DPRPL-100×75		125				75
DPRP/DPRPR/DPRPL-125×75		150				100
DPRP/DPRPR/DPRPL-125×100	100	125	130	115	50	75
DPRP/DPRPR/DPRPL-150×100		150				100
DPRP/DPRPR/DPRPL-150×125	125	150	155	140	75	100
DPRP/DPRPR/DPRPL-200×125		200				150
DPRP/DPRPR/DPRPL-250×125		250				200
DPRP/DPRPR/DPRPL-200×150	150	200	180	165	100	150
DPRP/DPRPR/DPRPL-250×150		250				200



单位unit:mm

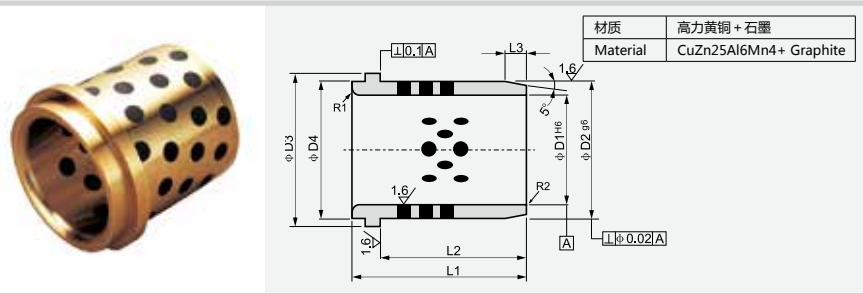
规格 Standard No.	W	L	W h7	L ₁	L ₂	L ₃	W ₁	W ₂	D	d	t	e	s	T
DGBZ-50×160	50	160	50	20	50									60
DGBZ-50×200		200			30									
DGBZ-50×260		260			80									
DGBZ-70×230	70	230	70	25	60			26	18	18	10			100
DGBZ-70×260		260			160									
DGBZ-70×300		300			150									
DGBZ-70×350		350			150									
DGBZ-100×230	100	230	100		60		20							100
DGBZ-100×280		280			160									
DGBZ-100×330		330			200									
DGBZ-100×390		390			120									
DGBZ-120×230	120	230	120		60		60							100
DGBZ-120×280		280			160									
DGBZ-120×330		330			200									
DGBZ-120×390		390			120									
DGBZ-150×280	150	280	150		60		90	32	22	22	15			160
DGBZ-150×330		330			190									
DGBZ-150×390		390			250									
DGBZ-150×430		430			180									
DGBZ-180×280	180	280	180	30	60		120							160
DGBZ-180×330		330			190									
DGBZ-180×390		390			250									
DGBZ-180×430		430			310									
DGBZ-180×480		480			370									
DGBZ-180×550		550			425									



单位unit:mm

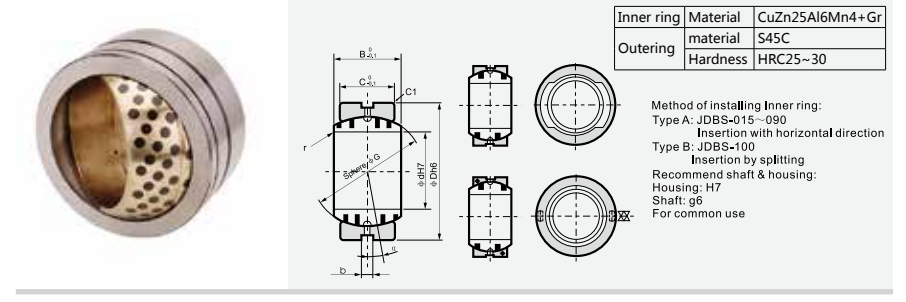
项目 Number	代号 Code	尺寸 Size	ΦD	Φd	L	ΦE	H	ΦC ₁
1	30	50×30×50	50	30	50	49	10	10
2	40	60×40×50	60	40	60	59	10	
3	50	70×50×50	70	50	75	69	15	
4	60	80×60×90	80	60	90	79	20	
5	80	100×80×120	100	80	120	99	25	
6	100	120×100×130	120	100	150	119	25	
7	120	140×120×180	140	120	180	139	25	

RCB-JNA 自润导向套
RCB-JNA Oilless Guide Bushes



单位unit:mm

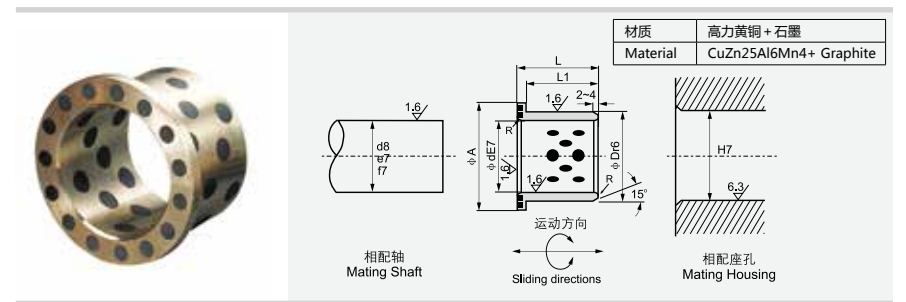
规格 Standard No.	D1	H6	D2	g6	D3	D4	L1	L2	L3	R1
JNA32×50	32	+0.016 0	40	-0.009	50	40	50	40	4	3
JNA40×63	40		50	-0.025	63	50	63	50	5	3
JNA50×71	50	+0.019 0	63	-0.010	71	63	71	56	6	5
JNA63×80	63		80	-0.029	90	80	80	63	8	6
JNA80×100	80		100	-0.012 -0.034	112	100	100	80	10	8
JNA100×125	100	+0.022 0	125	-0.014	140	125	125	106	12	10
JNA115×140	115		140	-0.039	155	140	140	120	12	10



单位unit:mm

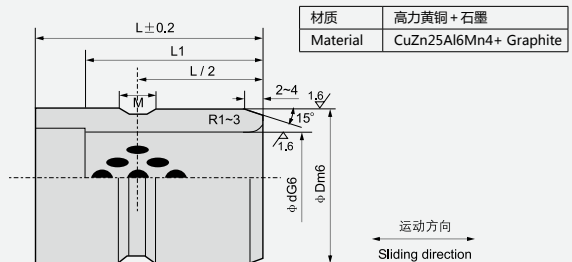
规格 Standard No.	Dimension							Aligning angle 调整角度 σ°	Type
	φd	φD	B	C	φG	r	b		
JDBS-015	15	26	12	9	22	R0.5	4	8	A
JDBS-020	20	32	16	14	28			4	
JDBS-025	25	42	21	18	36			5	
JDBS-030	30	50	27	23	44			6	
JDBS-035	35	55	30	26	49			5	
JDBS-040	40	62	33	28	55			6	
JDBS-050	50	80	42	36	70			5	
JDBS-060	60	100	53	45	90	6	B		
JDBS-070	70	110	58	50	99	5			
JDBS-080	80	130	70	60	115	6			
JDBS-090	90	140	76	65	125	6			
JDBS-100	100	160	88	75	145	6			

RCB-JDBB 自润翻边轴套
RCB-JDBB Oilless Flange Bushes



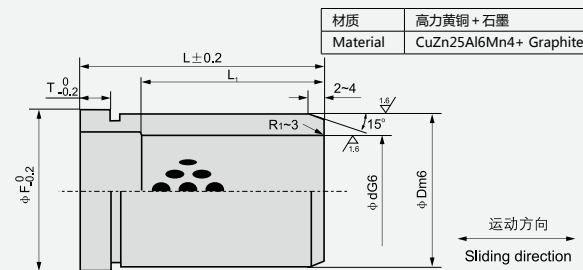
单位unit:mm

规格 Standard No.	φd	E7	φD	r6	φA	L1	L
JDBB-12×15	12	+0.050 +0.032	18	+0.034 +0.023	25	11	15
JDBB-16×20	16		22	+0.041 +0.028	30	15	20
JDBB-20×25	20	+0.061 +0.040	28	+0.050 +0.034	36	20	25
JDBB-25×30	25		33		43	25	30
JDBB-30×35	30	+0.075 +0.050	38	+0.060 +0.041 +0.062 +0.043	48	30	35
JDBB-40×45	40		50		60	40	45
JDBB-50×55	50		62		75	49	55
JDBB-60×65	60	+0.090 +0.060	75		90	58	65



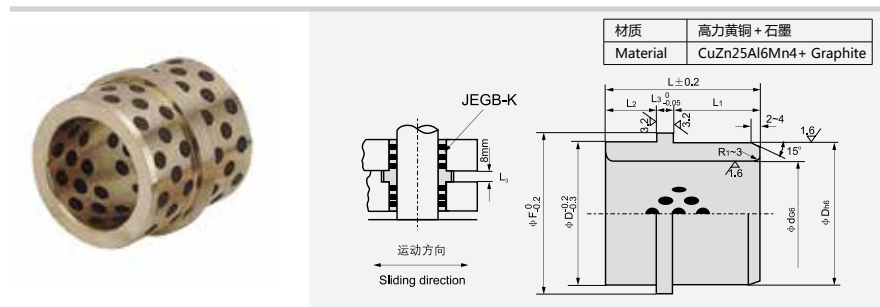
单位unit:mm

规格 Standard No.	φd	G6	φD	m6	L	L1	M	规格 Standard No.	φd	G6	φD	m6	L	L1	M
JGB-12×9					9	9	-	JGB-35×29					29	29	
JGB-12×14	12		18	+0.018 +0.007	14	14		JGB-35×39					34	34	
JGB-12×19					19	19		JGB-35×39	35	48	+0.025 +0.009		39	39	8
JGB-12×24					24	24	4	JGB-35×49					49	49	
JGB-13×14					14	14		JGB-35×59					59	59	
JGB-13×19					19	19		JGB-35×69					69	69	
JGB-13×24	13		20		24	24		JGB-35×79					79	70	
JGB-13×29					29	29	6	JGB-40×39					39	39	
JGB-13×34		+0.017 +0.006			34	30		JGB-40×49					49	49	
JGB-16×14					14	14		JGB-40×59	40	+0.025 +0.009	55		59	59	10
JGB-16×19					19	19	4	JGB-40×69					69	69	
JGB-16×24					24	24		JGB-40×79					79	79	
JGB-16×29	16		25		29	29		JGB-40×89			+0.030 +0.011		89	80	
JGB-16×34					34	34	6	JGB-50×49					49	49	
JGB-16×39				+0.021 +0.008	39	35		JGB-50×59					59	59	
JGB-20×14					14	14		JGB-50×69					69	69	10
JGB-20×19					19	19	4	JGB-50×79	50	70			79	79	
JGB-20×24					24	24		JGB-50×89					89	89	
JGB-20×29	20	+0.020 +0.007	30		29	29		JGB-50×99					99	90	
JGB-20×34					34	34	6	JGB-60×59					59	59	
JGB-20×39					39	39		JGB-60×69					69	69	
JGB-20×49					49	40		JGB-60×79					79	79	10
JGB-25×24					24	24		JGB-60×89	60	80	+0.030 +0.011		89	89	
JGB-25×29					29	29		JGB-60×99					99	90	
JGB-25×34					34	34	8	JGB-60×109					109	109	
JGB-25×39					39	39		JGB-70×69					69	69	10
JGB-25×49					49	49		JGB-70×79					79	79	
JGB-25×59					59	50		JGB-70×89	70	+0.029 +0.010	90		89	89	
JGB-30×29		+0.020 +0.007		+0.025 +0.009	29	29		JGB-70×99					99	99	10
JGB-30×34					34	34		JGB-70×109					109	100	
JGB-30×39					39	39		JGB-80×69			+0.035 +0.013		69	69	
JGB-30×49	30		42		49	49	8	JGB-80×79					79	79	
JGB-30×59					59	59		JGB-80×89					89	89	10
JGB-30×69					69			JGB-80×99	80	100			99	99	
JGB-30×79					79	60		JGB-80×109					109	100	



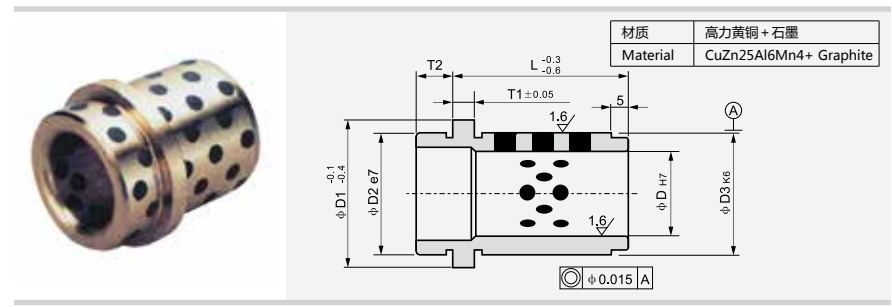
单位unit:mm

规格 Standard No.	φd	G6	φD	m6	φF	T	L	L1	规格 Standard No.	φd	G6	φD	m6	φF	T	L	L1
JGBF-12×19							19	19	JGBF-35×39							39	39
JGBF-12×24	12		18	+0.018 +0.007		4	24	24	JGBF-35×49							49	49
JGBF-12×29							29	29	JGBF-35×59	35	48	+0.025 +0.009		54	10	59	59
JGBF-12×34							34	34	JGBF-35×69							69	69
JGBF-13×19						25	19	19	JGBF-35×79							79	
JGBF-13×24							24	24	JGBF-35×89							89	70
JGBF-13×29	13		20			5	29		JGBF-35×99							99	
JGBF-13×34		+0.017 +0.006					34	25	JGBF-40×39							39	39
JGBF-13×39							39		JGBF-40×49							49	49
JGBF-16×19							19	19	JGBF-40×59							59	59
JGBF-16×24							24	24	JGBF-40×69	40	+0.025 +0.009	55		61	10	69	69
JGBF-16×29	16		25			6	29	29	JGBF-40×79							79	79
JGBF-16×34							34	30	JGBF-40×89							89	
JGBF-16×39				+0.021 +0.008			39	30	JGBF-40×99							99	80
JGBF-16×49							49		JGBF-40×109							109	
JGBF-20×19							19	19	JGBF-50×49							49	49
JGBF-20×24							24	24	JGBF-50×59				+0.030 +0.011			59	59
JGBF-20×29							29	29	JGBF-50×69					76		69	69
JGBF-20×34	20	+0.020 +0.007	30		35	8	34	34	JGBF-50×79	50	70				79	79	
JGBF-20×39							39	39	JGBF-50×89							89	89
JGBF-20×49							49	40	JGBF-50×99							99	
JGBF-25×24							24	24	JGBF-50×109							109	90
JGBF-25×29							29	29	JGBF-60×99							99	99
JGBF-25×34							34	34	JGBF-60×109							109	109
JGBF-25×39	25		35		40	8	39	39	JGBF-60×119	60	80			86	15	119	110
JGBF-25×49							49	49	JGBF-60×129							129	149
JGBF-25×59							59	50	JGBF-60×149							149	
JGBF-30×29		+0.020 +0.007		+0.025 +0.009			29	29	JGBF-70×99							99	99
JGBF-30×34							34	34	JGBF-70×109							109	109
JGBF-30×39							39	39	JGBF-70×119	70	+0.029 +0.010	90		96	15	119	119
JGBF-30×49	30		42		47	10	49	49	JGBF-70×129				+0.035 +0.013			129	120
JGBF-30×59							59	59	JGBF-70×149							149	
JGBF-30×69							69	60	JGBF-80×99							99	99
JGBF-30×79							79		JGBF-80×109	80	100					109	109
									JGBF-80×119							119	119
									JGBF-80×129							129	120
									JGBF-80×149							149	



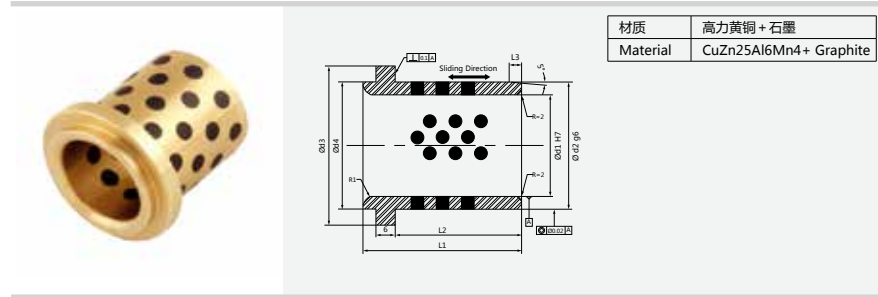
单位unit:mm

规格 Standard No.	φd	G6	φD	h6	φF	L	L ₁	L ₂	L ₃
JEGB-10×24	10	+0.014 +0.005	16	0	21	24	10		
JEGB-10×28				-0.011		28	14		
JEGB-12×26	12		18			26	12		
JEGB-12×28						28	14		
JEGB-13×26						26	12		
JEGB-13×28	13		22		25	28	14		
JEGB-13×33		+0.017 +0.006				33	18		
JEGB-13×38						38	24		
JEGB-16×26						26	12		
JEGB-16×28	16		25	0	30	28	14	10	
JEGB-16×33				-0.013		33	19		
JEGB-16×38						38	24		
JEGB-20×26						26	12		
JEGB-20×28	20		30		35	28	14		
JEGB-20×33						33	19		
JEGB-20×38						38	24		
JEGB-25×26		+0.020 +0.007				26	12		4
JEGB-25×28	25		35		40	28	14		
JEGB-25×33						33	19		
JEGB-25×38						38	24		
JEGB-30×33				0		33	14		
JEGB-30×38	30		40	-0.016	45	38	19		
JEGB-30×43						43	24		
JEGB-32×38						38	19	15	
JEGB-32×43	32		42		47	43	24		
JEGB-32×48						48	29		
JEGB-35×38						38	19		
JEGB-35×43	35	+0.025 +0.009	46		50	43	24		
JEGB-35×48				0		48	29		
JEGB-40×48	40		52	-0.019	57	48	24		
JEGB-40×53						53	29	20	
JEGB-50×48	50		62		67	48	24		
JEGB-50×53						53	29		
JEGB-K-30×37						37	14		
JEGB-K-30×42	30	+0.020 +0.007	42	0	47	42	19	15	
JEGB-K-30×47				-0.016		47	24		
JEGB-K-30×52						52	29		
JEGB-K-40×53				0	60	53	20	25	
JEGB-K-40×57	40		55	-0.019	60	57	24		
JEGB-K-40×60				0	55	60	32	20	8
JEGB-K-40×67		+0.025 +0.009	50	-0.016	60	67	29	30	
JEGB-K-40×70			50		55	70	42	20	
JEGB-K-50×67	50		62	0	67	67	29	30	
JEGB-K-50×87				-0.019	67	87	39	40	
JEGB-K-60×67	60	+0.029 +0.010	74		82	67	29	30	
JEGB-K-60×87						87	39	40	



单位unit:mm

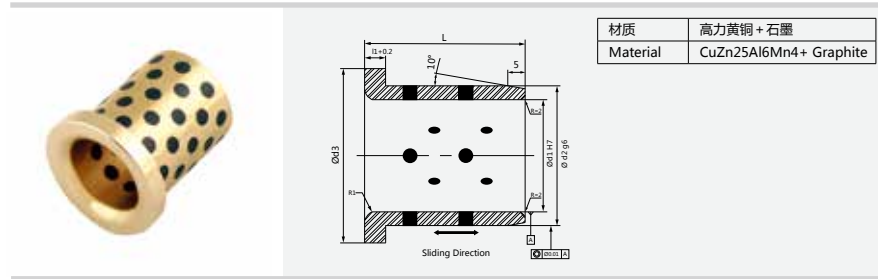
T1	T2	D1	D2	D3	D	L	Code	D	Code
3	3	16	14	14	9	12	JSLB 09 012	10	JSLB 10 012
						17	JSLB 09 017		JSLB 10 017
						22	JSLB 09 022		JSLB 10 022
						27	JSLB 09 027		JSLB 10 027
						36	JSLB 09 036		JSLB 10 036
6	6	25	20	20	14	17	JSLB 14 017	15	JSLB 15 017
						22	JSLB 14 022		JSLB 15 022
						27	JSLB 14 027		JSLB 15 027
						36	JSLB 14 036		JSLB 15 036
						46	JSLB 14 046		JSLB 15 046
						56	JSLB 14 056		JSLB 15 056
6	8	31	26	26	18	17	JSLB 18 017	20	JSLB 20 017
						22	JSLB 18 022		JSLB 20 022
						27	JSLB 18 027		JSLB 20 027
						36	JSLB 18 036		JSLB 20 036
						46	JSLB 18 046		JSLB 20 046
						56	JSLB 18 056		JSLB 20 056
						66	JSLB 18 066		JSLB 20 066
10	12	60	54	54	40	46	JSLB 40 046	42	JSLB 42 046
						56	JSLB 40 056		JSLB 42 056
						66	JSLB 40 066		JSLB 42 066
						76	JSLB 40 076		JSLB 42 076
						86	JSLB 40 086		JSLB 42 086
						96	JSLB 40 096		JSLB 42 096
						116	JSLB 40 116		JSLB 42 116
						136	JSLB 40 136		JSLB 42 136
						156	JSLB 40 156		JSLB 42 156



单位unit:mm

Standard NO.	FORD WDX1370	NAAMS G61	OPEL U2802-99(A)	d1	L1	d2	d3	d4	L2	L3	R1
RCB-JFC-020040				20	40	28	34	28	30	4	3
RCB-JFC-025040	11025	2540	F33020019	25	40	32	40	32	30	4	3
RCB-JFC-030050				30	50	40	50	40	40	4	3
RCB-JFC-032050	11032	3250	F33020020	32	50	40	50	40	40	4	3
RCB-JFC-040063	11040	4063	F33020021	40	63	50	63	50	50	5	3
RCB-JFC-050071	11050	5071	F33020022	50	71	63	71	63	56	6	5
RCB-JFC-063080	11063	6300	F33020023	63	80	80	90	80	63	8	6
RCB-JFC-080100	11080	8010	F33020024	80	100	100	112	100	80	10	8
RCB-JFC-100125	11100	1012	F33020025	100	125	125	140	125	106	12	10
RCB-JFC-125160	11125	1216	F33020026	125	160	160	180	160	132	12	12

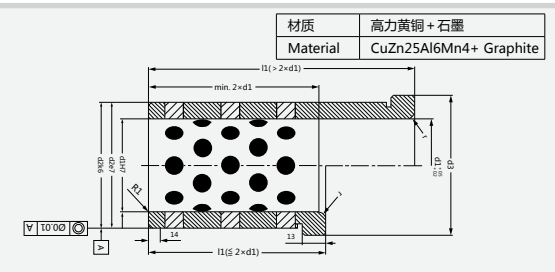
RCB-JFD 自润滑导套
RCB-JFD Guide Bushings



D30.02_100125

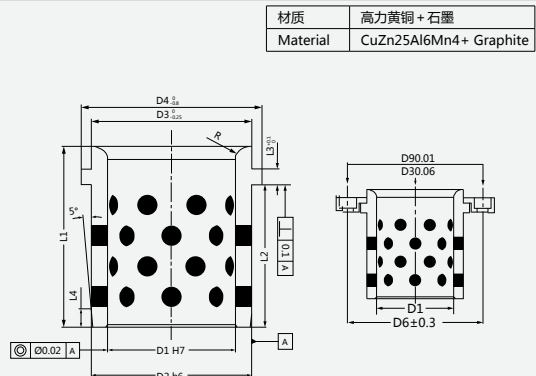
单位unit:mm

Standard NO.	FORD WDX1370	FORD WSA 003	d1	L	d2	d3	l1	R1
RCB-JFD-020035	05020	11020	20	35	28	36	8	2
RCB-JFD-025040			25	40	32	40	8	6
RCB-JFD-030055			30	55	40	50	8	6
RCB-JFD-032055	05032		32	55	40	50	8	6
RCB-JFD-040070	05040		40	70	50	60	8	6
RCB-JFD-042070	05042	11042	42	70	50	60	8	6
RCB-JFD-050075	05050		50	75	63	75	12	8
RCB-JFD-052075	05052	11052	52	75	63	75	12	8
RCB-JFD-063080	05063		63	80	80	90	12	8
RCB-JFD-080100	05080		80	100	100	110	12	8
RCB-JFD-100125	05100		100	125	125	135	12	8



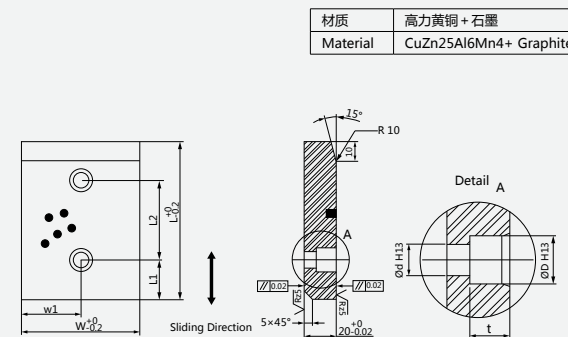
单位unit:mm

Standard NO.	d1	l1	d2	d3	r	l3	l4						
RCB-JFE-20017	20	17	26	31	2	6	2						
RCB-JFE-20022		22											
RCB-JFE-20027		27											
RCB-JFE-20036		36											
RCB-JFE-20046		46											
RCB-JFE-20056		56											
RCB-JFE-20066		66											
RCB-JFE-20076		76											
RCB-JFE-25046		46						32	38	3	6	3	
RCB-JFE-25056		56											
RCB-JFE-25066	66												
RCB-JFE-25076	76												
RCB-JFE-25086	86												
RCB-JFE-30027	30	27	42	47	3	6	4						
RCB-JFE-30036		36											
RCB-JFE-30046		46											
RCB-JFE-30056		56											
RCB-JFE-30066		66											
RCB-JFE-30076		76											
RCB-JFE-30086		86											
RCB-JFE-30096		96											
RCB-JFE-30116		116											
RCB-JFE-40046		40						46	54	60	3	10	5
RCB-JFE-40056	56												
RCB-JFE-40066	66												
RCB-JFE-40076	76												
RCB-JFE-40086	86												
RCB-JFE-40096	96												
RCB-JFE-40116	116												
RCB-JFE-40136	136												
RCB-JFE-40156	156												
RCB-JFE-50076	50		76	66	72	3	10	5					
RCB-JFE-50086		86											
RCB-JFE-50096		96											
RCB-JFE-50116		116											
RCB-JFE-50136		136											
RCB-JFE-50156		156											
RCB-JFE-50196		196											
RCB-JFE-60096		60	96						80	86	3	20	5
RCB-JFE-60116			116										
RCB-JFE-60136			136										
RCB-JFE-60156	156												
RCB-JFE-60196	196												



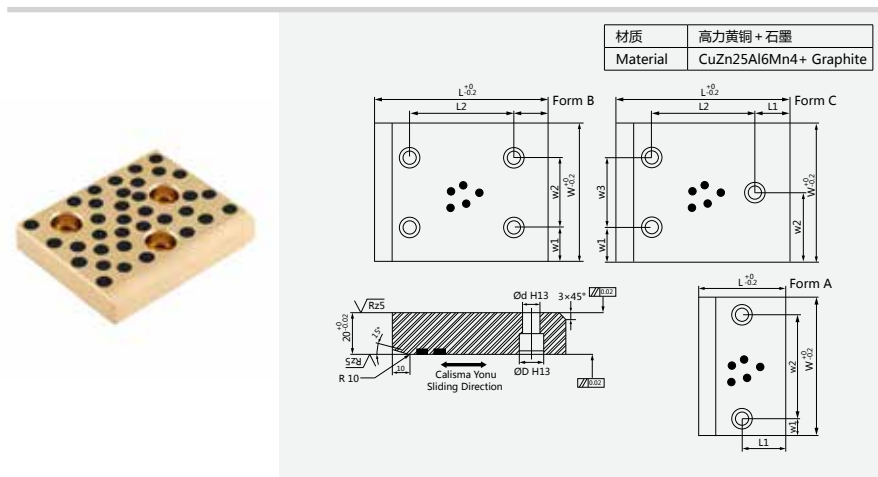
单位unit:mm

Standard NO.	BMW CODE B2 2933 1	D1	L1	D2	D3	D4	D6	L2	L3	L4	R
RCB-JFF-025040	2168699	25	40	32	32	40	58	30	6.3	3	3
RCB-JFF-032050	2168700	32	50	40	40	50	66	40	6.3	4	3
RCB-JFF-040063	2168701	40	63	50	50	63	79	50	6.3	5	3
RCB-JFF-050071	2168702	50	71	63	63	71	89	56	6.3	6.3	5
RCB-JFF-063080	2168703	63	80	80	80	90	123	63	10	8	6
RCB-JFF-080100	2168704	80	100	100	100	112	143	80	10	10	8
RCB-JFF-100125	2168705	100	125	125	125	140	168	106	10	12.5	10
RCB-JFF-125160	2168706	125	160	160	160	180	203	132	10	16	12
RCB-JFF-160200	2168707	160	200	200	200	220	243	170	10	16	18



单位unit:mm

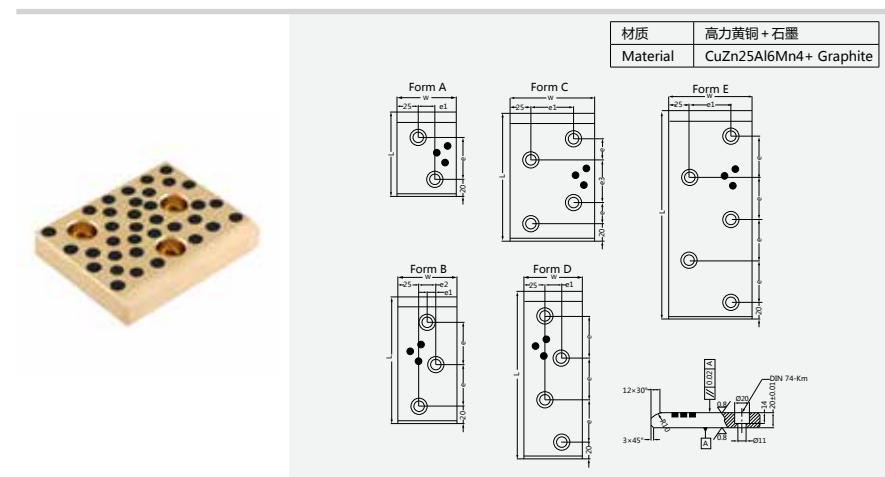
Standard NO.	VW/AUDI 39D863	FORD WDX 13-70	OPEL 3425	W	L	w1	L1	L2	ØD	Ød	t
RCB-JWP-050080	12			50	80	25	25	30	15	9	9
RCB-JWP-050100	13	02050100-Y	F33 04 0000		100			50	13		
RCB-JWP-050125	14		F33 04 0001		125			75	13		
RCB-JWP-050160	15	02050160-Y	F33 04 0002		160			110	13		
RCB-JWP-050200	16	02050200-Y	F33 04 0003		200			150	13		
RCB-JWP-080080	22			80	80	40	25	30	20	13.5	13
RCB-JWP-080100	23	02080100-Y	F33 04 0004		100			50			
RCB-JWP-080125	24		F33 04 0005		125			75			
RCB-JWP-080160	25	02080160-Y	F33 04 0006		160			110			
RCB-JWP-080200	26	02080200-Y	F33 04 0007		200			150			
RCB-JWP-080250		02080250-Y			250			170			
RCB-JWP-080315		02080315-Y			315			235			
RCB-JWP-100100	33	02100100-Y	F33 04 0010	100	100	50	25	50	20	13.5	13
RCB-JWP-100125	34	02100125-Y	F33 04 0011		125			75			
RCB-JWP-100160	35	02100160-Y	F33 04 0012		160			110			
RCB-JWP-100200	36	02100200-Y	F33 04 0013		200			150			
RCB-JWP-100250		02100250-Y			250			170			
RCB-JWP-100315		02100315-Y			315			235			



材质	高力黄铜 + 石墨
Material	CuZn25Al6Mn4+ Graphite

单位unit:mm

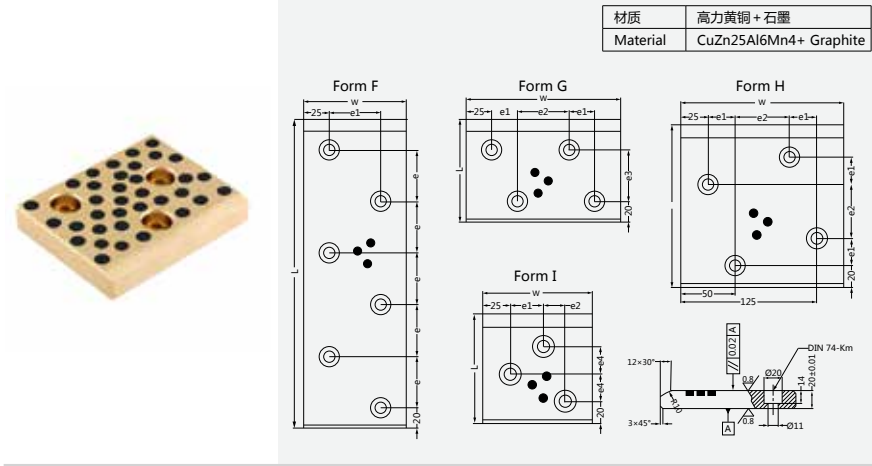
Standard NO.	VW/AUDI 39D863	FORD WDX 13-70	OPEL 3425	W	L	w1	w2	w3	L1	L2	ØD	Ød	t	Form
RCB-JUP-080050	21			80	50	25	30		25		15	9	9	A
RCB-JUP-100050	31	02100050-Y	F33 04 0008	100	50	25	50		25		20	13.5	13	A
RCB-JUP-100080	32		F33 04 0009	100	80				40					
RCB-JUP-125050	41			125	50				25					A
RCB-JUP-125080	42		F33 04 0014	125	80		75		40					
RCB-JUP-125100	43	02125100-Y	F33 04 0015	125	100					50				
RCB-JUP-125125	44		F33 04 0016	125	125					75				
RCB-JUP-125160	45	02125160-Y	F33 04 0017	125	160					110				C
RCB-JUP-125200	46	02125200-Y		125	200		62.5	75		150				
RCB-JUP-125250		02125250-Y		125	250					170				
RCB-JUP-125315		02125315-Y		125	315					235				
RCB-JUP-160050	51			160	50				25					A
RCB-JUP-160080	52			160	80				40					
RCB-JUP-160100	53	02160100-Y	F33 04 0018	160	100					50				
RCB-JUP-160125	54		F33 04 0019	160	125					75				
RCB-JUP-160160	55	02160160-Y	F33 04 0020	160	160					110				C
RCB-JUP-160200	56	02160200-Y		160	200					150				
RCB-JUP-160250		02160250-Y		160	250					170				
RCB-JUP-160315		02160315-Y		160	315					235				B



材质	高力黄铜 + 石墨
Material	CuZn25Al6Mn4+ Graphite

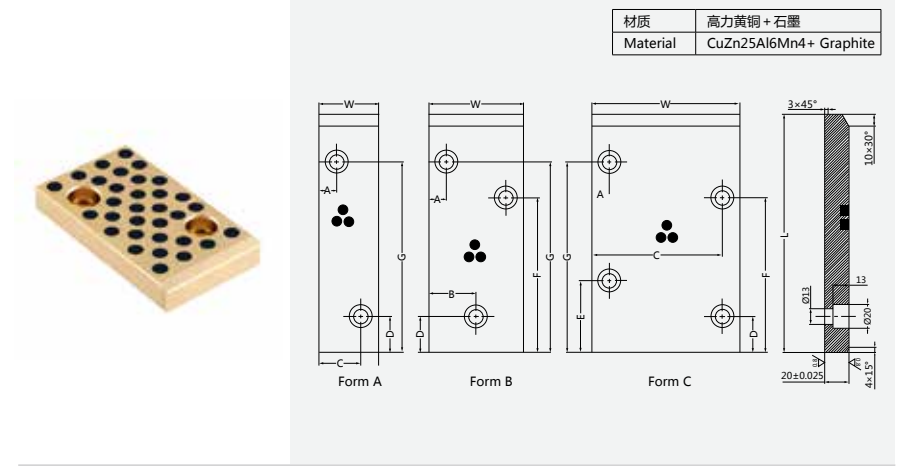
单位unit:mm

Standard NO.	PSA Mabec Code	RENAULT Mabec Code	W	L	e	e1	e2	e3	Form
RCB-JP-070100	Z000 166 214	R100 092 843		100		20	-	-	A
RCB-JP-070150	Z000 166 216	R100 092 844	70	150	50	10	20	-	B
RCB-JP-070200	Z000 166 221	R100 092 845		200		20	-	-	D
RCB-JP-100150	Z000 166 217	R100 092 883		150	25	50	-	50	C
RCB-JP-100200	Z000 166 222	R100 092 884	100	200		50	-	-	D
RCB-JP-100250	Z000 166 225	R100 092 885		250		50	-	-	E
RCB-JP-150200	Z000 166 223	R100 092 890		200		100	-	-	D
RCB-JP-150250	Z000 166 226	R100 092 893		250		100	-	-	E



单位unit:mm

Standard NO.	PSA Mabec Code	RENAULT Mabec Code	W	L	e	e1	e2	e3	e4	Form
RCB-JNP-100100	Z000 166 215	R100 092 846	100	100	-	30	20	-	25	I
RCB-JNP-100300	Z000 166 227	R100 092 886		300	50	50	-	-	-	F
RCB-JNP-150100	Z000 166 218	R100 092 887	150	100	-	25	50	50	-	G
RCB-JNP-150150	Z000 166 219	R100 092 888		150	-	25	50	-	-	H
RCB-JNP-150300	Z000 166 228	R100 092 894	300	50	100	-	-	-	-	F
RCB-JNP-200100	Z000 166 224	R100 092 895	100	100	-	50	50	50	-	G



单位unit:mm

Standard NO.	FORD CODE WDX1362	W	L	A	B	C	D	E	F	G	Form				
RCB-JLP-050100	02050100-Y	50	100	25		25	30			60	A				
RCB-JLP-050150	02050150-Y		150				30			100	A				
RCB-JLP-050200	02050200-Y		200				40			160	A				
RCB-JLP-080100	02080100-Y	80	100	20		60	30			60	A				
RCB-JLP-080150	02080150-Y		150				30			110	A				
RCB-JLP-080200	02080200-Y		200				40			160	A				
RCB-JLP-080250	02080250-Y		250				40			210	A				
RCB-JLP-080315	02080315-Y		315				40			250	275	B			
RCB-JLP-100100	02100100-Y	100	100				30			60	A				
RCB-JLP-100150	02100150-Y		150				30			110	A				
RCB-JLP-100200	02100200-Y		200				22			50	78	40	135	160	B
RCB-JLP-100250	02100250-Y		250				50			40	185	210	B		
RCB-JLP-100315	02100315-Y		315				50			40	250	275	B		
RCB-JLP-125100	02125100-Y	125	100			100	30			60	A				
RCB-JLP-125150	02125150-Y		150				30			110	A				
RCB-JLP-125200	02125200-Y		200				25			62	135	160	B		
RCB-JLP-125250	02125250-Y		250				62			40	185	210	B		
RCB-JLP-125315	02125315-Y		315				40			65	250	275	C		
RCB-JLP-160100	02160100-Y	160	100			130	30			60	A				
RCB-JLP-160150	02160150-Y		150				30			110	A				
RCB-JLP-160200	02160200-Y		200				30			80	135	160	B		
RCB-JLP-160250	02160250-Y		250				40			65	185	210	C		
RCB-JLP-160315	02160315-Y		315				40			65	250	275	C		



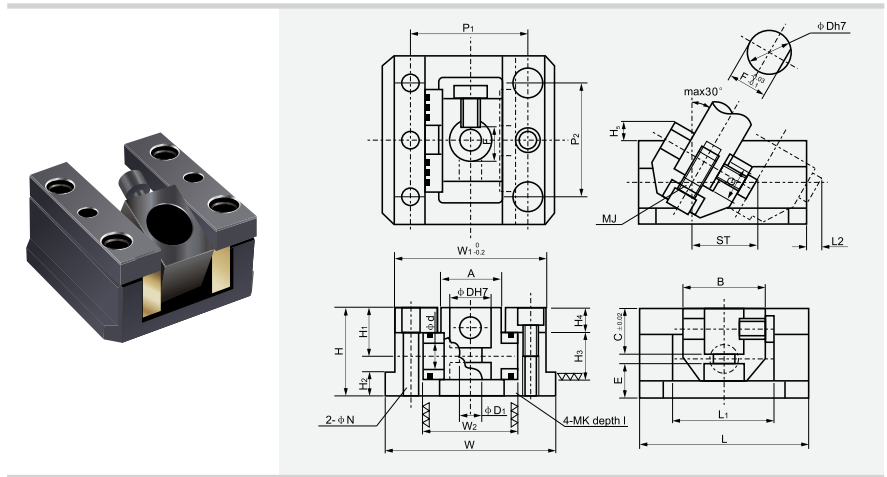
RCB750 固体镶嵌轴承是在以高力黄铜或锡青铜为基体上镶嵌固体润滑剂的一种新产品。它突破了一般轴承依靠油膜润滑的界限。适用于高温,高载,耐腐蚀或无法加油等场合条件下使用。它的硬度比一般铜套高一倍,耐磨性能也高一倍。目前广泛运用于冶金连铸机,轧钢设备、矿山机械、船舶、气轮机、注塑机、壁炉门、洪炉滚道、轻工机械、机床业以及设备生产流水线中。他以下几个优点:

1. 可以完全的在无给油状态下工作;
2. 实现自润滑,而且润滑性能比 RCB650 好
3. 在所有环境条件保持良好的润滑性和结构完整性;
4. 可以在最极端的温度,超过 1200 摄氏度,远远低于冻结环境下工作;
5. 环保

RCB750: A kind of high strength cast bronze based material and on the surface of which is embedded with preformed solid lubricant. This bushes has both the virtues of the copper alloy and the solid lubricant, can be applied under dry, high temperature, high pressure, corrosive, water or other chemical environment, where no oil can be introduced. This bushes is now used in successive casting machines, steel rollers in metallography, mineral machines, ships, turbo generators, hydraulic turbines and injection molding machines for plastics. We can make all sizes and types of this bushes. The following is a list of benefits our graphite has to offer:

- It is completely oil-less
- It is self-lubricating
- Maintains excellent lubricity and structural integrity in all environmental conditions
- May be used while continually immersed in liquids
- Holds up under the most extreme temperatures, exceeding 1200 degrees Fahrenheit and well below freezing
- There are no known acids or alkaloids contained, which could have a corrosive effect on equipment
- Designed for longevity
- Environmentally safe!

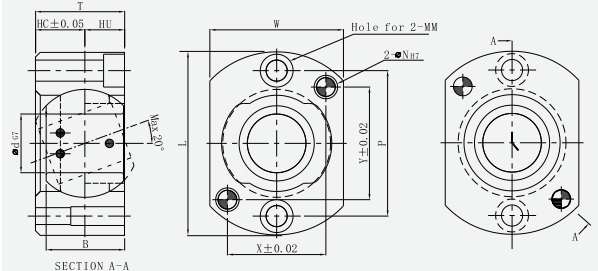
注:尺寸可以根据客户定制



单位unit:mm

Standard No. 型号规格	ϕD	ϕd	ϕD_1	A	B	C	E	F	G	MJ	H	H_1	H_2	H_3	H_4
JOCU-A-8	8	7	4.5	11	20	8	10	7	8	M4	22	12.5	5	11	7
JOCU-A-10	10	7	5.5	15	25	10	12.5	9	9	M5	27	15.5	5	15	8
JOCU-A-12	12	10	7	17	25	12	15	11	10	M6	32	18	7	16	10
JOCU-A-16	16	12	9	22	30	16	15	14.5	12	M8	36	20	8	20	10
JOCU-A-20	20	14	11	26	40	20	16	18	16	M10	42	23	11	22	12
JOCU-A-25	25	16	14	32	45	25	17	22.5	20	M12	50	28	15	26	15
JOCU-A-30	30	18	14	38	50	30	17	27	25	M12	55	30	15	30	15
JOCU-A-35	35	20	14	45	60	35	18	32	30	M12	62	35	15	34	18
JOCU-A-40	40	25	18	55	70	40	19	36	35	M16	70	40	15	44	18
JOCU-A-45	45	30	18	60	80	45	24	40	40	M16	80	45	15	50	20

Standard No. 型号规格	H_5	L	L_1	L_2	W	W_1	W_2	P_1	P_2	MK	I	ϕN	ST
JOCU-A-8	10.5	32	20	3.6	33	30	19	24	20	M3	9.5	3	10
JOCU-A-10	11.3	45	25	4.5	45	40	25	32	30	M4	14	4	18
JOCU-A-12	4	50	30	8	57	51	31	39	35	M6	14	6	20
JOCU-A-16	5	65	40	8	65	58	38	46	40	M6	16	6	25
JOCU-A-20	8	80	50	8	80	72	44	56	55	M8	19	8	30
JOCU-A-25	8	90	55	12	93	85	52	66	65	M10	22	10	35
JOCU-A-30	9	100	60	12	101	93	60	74	70	M10	25	10	40
JOCU-A-35	10	120	75	8	120	110	70	85	80	M12	27	10	45
JOCU-A-40	12	135	85	8	130	120	80	95	90	M12	30	10	50
JOCU-A-45	14	150	95	10	140	130	90	105	110	M12	35	10	55



1. 此组件与类似斜顶装配套使用,适用于大型模具;
2. 内部球形的铜导滑杆固定具有 20° 倾斜度的摆动,十分便于安装;镶石墨的设计。减少斜导杆在移动中的磨损和卡伤;
3. JOCU-B 的使用,减少因斜导杆过长在运动过程中而造成的摆动;减少斜导杆尾部的负载力,增加向上力使其整个机构使用性能更好、寿命更长;

1. It is recommended to use the combination of Slide core unit similar with JOCU series, apply to Large die and mold
2. The inclined pin has angle of 0° to 20°, easy for installation, and with its graphite inserts, it can reduce friction when the inclined pin moving.
3. The usage of JOCU-B, it reduce the swing due to the length of inclined pin. Load concentrated at guide bearing end, increase of upward resistance.

Code	d	L	W	T	HC	HU	B	Mounting hole		Dowel pin hole			Hexagon socket ball	Dowel pin
								MM	P	N	X	Y		
JOCU-B	8	44	28	17	9	8	17	M5	32	5	20	28	M5×20	φ5×20
	10	46	30	20	11	9	16	M5	34	5	22	28	M5×25	φ5×20
	12	50	32	22	12	10	18	M6	36	6	22	30	M6×25	φ6×25
	16	58	45	29	16	13	25	M6	45	6	30	35	M6×35	φ6×25
	20	65	50	33	18	15	28	M6	52	6	35	40	M6×40	φ6×25
	25	78	57	38	21	17	33	M8	62	8	40	50	M8×45	φ8×30
	30	86	65	43	24	19	37	M8	70	8	48	55	M8×50	φ8×30

RCB-FU1
铜基含油粉末冶金轴承



RCB-FU1 铜基含油轴承,是以锡青铜粉末为原料,经过模具压制,在高温中烧结后整形而成。它的基体有细微、均匀的孔隙,经润滑油真空浸渍后形成含油状态。该产品具有短期不加润滑油,使用成本低,内外径尺寸可变化等特点,适用于中速、低载荷的场所使用。产品已广泛应用于家用电机、电动工具、纺织机械、化工机械、汽车工业和办公设备等场合。

It's made of bronze or iron powder, mold pressed under high pressure and then sintered under high temperature, and oil is soaked into the homogeneously spread tiny pores of the metal under vacuum. It's used in domestic electric appliances, electric tools, and textiles machinery.

性能指标 Performance Index	有关数据 Data
最大承载压力 P Max Load Capacity P	150N/mm ²
工作温度 Working Temperature	-80°C~+160°C
最高滑动速度 Max. Sliding Speed V	2.5m/s
材质 Material	CuSn6-6-3
允许最高PV值 Maximum PV Value	2.45N/mm ² ·m/s

RCB-FU2
铁基含油粉末冶金轴承



RCB-FU2 铁基含油轴承,是一种铁基粉末冶金产品,由于含油的作用,可以防止咬轴现象。在低载荷的情况下,可以有与铜粉末冶金相似的耐磨性能。该产品广泛应用于纺织机械、汽车、摩托车减震器和电动工具的滑动部位。在静态使用的环境下可用作导向定位轴套的基座。

FU-2 sintered iron power bearing, it can avoid seizing shaft due to the oil content in the bushing. Same as bronze power bushings, FU-2 bushing has good performance of anti-friction if it works under low load. It can be widely used in sliding part of textile machines, electric tools, shock absorbers of automobile and motorcycle. Under static condition, it can be used as base housing for guiding and fixing position.

性能指标 Performance Index	有关数据 Data
最大承载压力 P Max Load Capacity P	150N/mm ²
工作温度 Working Temperature	-60°C~+200°C
最高滑动速度 Max. Sliding Speed V	2.5m/s
材质 Material	Fe
允许最高PV值 Maximum PV Value	2.45N/mm ² ·m/s

RCB-FU3
铜铁合金含油粉末冶金轴承



RCB-FU3 铜铁合金含油轴承,是一种集FU-1和FU-2合而为一的粉末冶金产品,其Fe与Cu的配比完全可以按顾客的使用要求而确定,既考虑满足生产条件,又考虑降低成本,是机械零部件中,满足顾客个性化需求最理想的专用产品。

FU-3 sintered bronze & iron bearing has advantages of FU-1 and FU-2. The proportion of iron and bronze can be decided by customers' actual application. The bushing is of low cost but it can satisfy customers' variety requirement better.

性能指标 Performance Index	有关数据 Data
最大承载压力 P Max Load Capacity P	150N/mm ²
工作温度 Working Temperature	-60°C~+200°C
最高滑动速度 Max. Sliding Speed V	2.5m/s
材质 Material	Fe
允许最高PV值 Maximum PV Value	2.45N/mm ² ·m/s

RCB-FZH
铜基钢球保持架



该产品以铜基，配以优质钢球，按一定的角度和密度有序地排列，采用特殊工艺加工而成。产品适用于冷冲模具，精密机床等。

The basement of this product is copper. With the high quality roller being arranged orderly in certain angle and density, it is produced by special workmanship. This kind of products is used in punching mold and high-precision machine tools.

最大承载压力	30N/mm ²	装配过盈	0.01mm~0.02mm
最高线速度	6m/s	钢球直径偏差	<0.002mm
摩擦系数	0.01~0.08		

RCB-FZL
铝基钢球保持圈



该产品以铝基为基体，配以优质钢球，按一定的角度和密度有序地排列，采用特殊工艺加工而成。产品适用于冷冲模具，精密机床等。

The basement of this product is aluminum. With the high quality roller being arranged orderly in certain angle and density, it is produced by special workmanship. This kind of products is used in punching mold and high-precision machine tools.

最大承载压力	30N/mm ²	装配过盈	0.01mm~0.02mm
最高线速度	6m/s	钢球直径偏差	<0.002mm
摩擦系数	0.01~0.08		

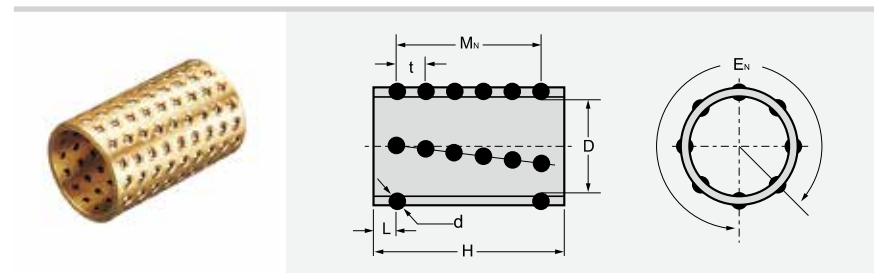
RCB-FZP
树脂基钢球保持架



该产品以POM为基体，配以优质钢球，按一定的角度和密度有序地排列，采用特殊工艺加工而成。产品适用于冷冲模具，精密机床等。

The basement of this product is POM. With the high quality roller being arranged orderly in certain angle and density, it is produced by special workmanship. This kind of products is used in punching mold and high-precision machine tools.

最大承载压力	30N/mm ²	装配过盈	0.01mm~0.02mm
最高线速度	6m/s	钢球直径偏差	<0.002mm
摩擦系数	0.01~0.08		



单位Unit: mm

型号规格 Designation	φD	H	φd	E _N	M _N	Balls	t	T	
FZ □ 1950	19	50	3	12	8	96	5.5	5.75	
FZ □ 1960		60			10	120		5.25	
FZ □ 2050		20			50	8		96	5.75
FZ □ 2060	60				10	120		5.25	
FZ □ 2250	22	50			14	8		112	5.75
FZ □ 2260		60				10		140	5.25
FZ □ 2360		60		10		140	5.25		
FZ □ 2475	24	75		16	13	208	5.45	4.80	
FZ □ 2550	25	50			8	128	5.5	5.75	
FZ □ 2560		60			10	160	5.25		
FZ □ 2775	27	75			13	208	5.45	4.80	
FZ □ 2860	28	60			4	14	8	112	7.25
FZ □ 2875		75	11				154	5.0	
FZ □ 3060	30	60	8	112			7.25		
FZ □ 3075		75	11	154			5.0		
FZ □ 3260	32	60	16	8			128	7.25	
FZ □ 3275		75		11			176	5.0	
FZ □ 3685	36	85		12	192	6.75			
FZ □ 3690		90		13	208	6.0			
FZ □ 3870	38	70		5	18	8	128	8.0	7.0
FZ □ 3890		90				11	176	5.5	
FZ □ 4090	40	90	11			176	7.9	5.5	
FZ □ 4590	45	90	20			11	195	5.5	
FZ □ 45110		110				13	234	8.0	7.0
FZ □ 5090	50	90				11	220	7.9	5.5
FZ □ 50110		110		13	260	8.0	7.0		
FZ □ 6090	60	90		22	11	242	7.9	5.5	
FZ □ 60110		110			13	286	8.0	7.0	
FZ □ 80130	80	130	28		15	420	8.0	9.0	

应用举例
Examples of Application



■ 特点

1. 可长时间在无油润滑条件下工作。
2. 更适用于重载低速工况条件，具有良好的耐磨性和极低的摩擦系数。
3. 适合于往复、旋转、和间歇运动等油膜难以形成的场合。
4. 具有耐腐蚀和抗化学性。
5. 适用于-40°C+300°C的温度范围。
6. 免维修，使用寿命长。



■ Features

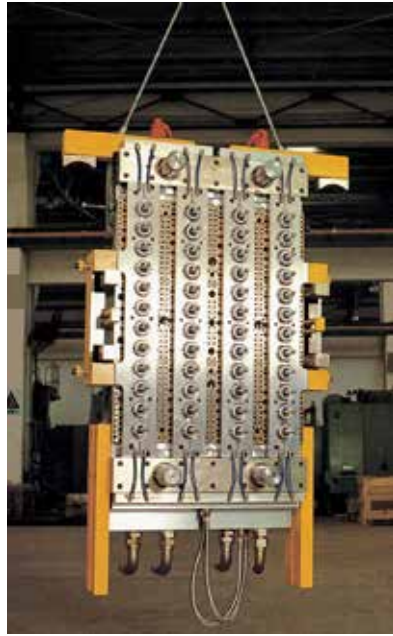
1. May work without any oil for long period.
2. Extremely high load capacity, good anti-wear and low friction.
3. Particularly appropriate for low speed and high load.
4. Suitable for reciprocating, oscillation or intermittent motion where oil film is hard to be formed.
5. Good chemical resistant and anti-corrosion characteristics.
6. Can be used in wide range of temp.

■ 典型用途

1. 重载、低速自润滑如水坝工作弧门支铰轴承、事故门轴承、水轮机轴承等。
2. 使用于高温场合，如钢铁厂、冶金设备、轧机、输送辊道、高温鼓风机、烘干炉用轴承。
3. 汽机车工业、覆盖件冲压模、组装流水线、传送带等用轴承。
4. 其它工业用轴承、工程机械、注塑机、各种高精度模具等。以及化工机械、食品机械、造纸机械、纺织印染机械等需耐蚀耐水浸润场合，重载低速 无法加油的工况场合。

■ Application

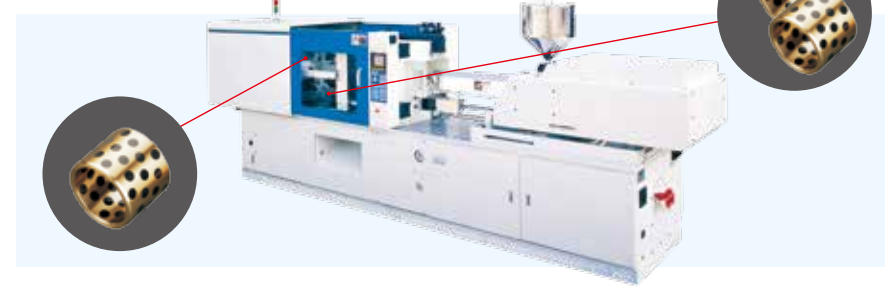
1. Use for high load low speed and self-lub. like dam gate and water gate bushes, hydraulic turbine bushes etc.
2. Use for high temp. such as iron and steel factory machines and so on.
3. Automobile production, like assembly lines, press lines, conveyor lines and so on.
4. Heavy duty machineries like steel rolling mills, injection machines, press dies etc.
5. And any others like chemical machines, food processing machines, paper mills, textile machines etc.



其他运用案例
Other Use Case



成型机械注塑机、橡胶机械、压铸机
Injection Machine, Rubber Machine, Die-Casting Machines



建筑机械 推土机、挖掘机、铲土机、起重机、搅拌机
Construction Machine Bulldozer, Grab, Scraper, Crane



汽车上的运用
For automotive Industry

- | | |
|----------------|---|
| 1. 油门、制动、离合器踏板 | Bushes for accelerator, brake, clutch pedal |
| 2. 反光镜调节机构 | Bushes for reflector control |
| 3. 雨刮器中 | Bushes for windscreen wipers |
| 4. 玻璃窗提升机构中 | Bushes for windscreen lift system |
| 5. 天窗机构中 | Bushes for roof window system |
| 6. 操纵杆 | Bushes for gear lever |
| 7. 车门铰链中 | Bushes for door hinges |
| 8. 车门锁中 | Bushes for door lock |
| 9. 安全带张紧机构中 | Bushes for seat belt system |
| 10. 引擎轴套 | Bushes for engineer |
| 11. 启动电机轴套 | Bushes for starter motor |
| 12. 座椅调节机构 | Bushes for chair control |
| 13. 减震器中 | Bushes for shock absorbers |
| 14. 汽化器中 | Bushes for carburetor |
| 15. 行李箱、引擎盖铰链中 | Bushes for trunk and bonnet hinges |
| 16. 横直拉杆及球头中 | Bushes for suspension ball joint |



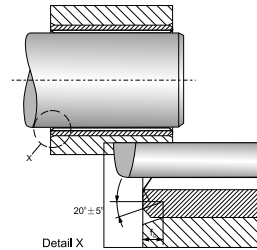
ALLOY TYPE	BS STANDARD	EN STANDARD	SYMBOL	ASTM/UNS (NEAREST EQUIVALENT)	OTHER COMPATABLE ALLOYS
Aluminium Bronze	CA104	CW307G	CuAl10Ni	C63200 / C63000	NES833 BSB23(DTD197A)
Aluminium Bronze	CA105	-	CuAl10Fe3Ni7Mn2	C63000	-
Aluminium Bronze	AB1-C	CC331G	CuAl10Fe2-C	C95400	SAE68
Aluminium Bronze	AB2-C	CC333G	CuAl10Fe5Ni5-C	C95500	SAE68B
Leaded Bronze	LB1-C	CC496K	CuSn7Pb15-C	C93800	SAE67
Leaded Bronze	LB2-C	CC495K	CuSn10Pb10-C	C93700	SAE64 / SAE797 / SAE792
Leaded Bronze	LB4-C	CC494K	CuSn5Pb9-C	C93500	SAE66
Leaded Bronze	LB5-C	CC497K	CuSn5Pb20-C	C94100	SAE94, SAE794 & SAE799.
Leaded Bronze	-	-	CuSn7ZnPb	C93200	SAE660
Leaded Gunmetal	LG2-C	CC491K	CuSn5Zn5Pb5-C	C83600	SAE40
Leaded Gunmetal	LG4-C	CC492K	CuSn7Zn2Pb3-C	C93400	-
Leaded phosphor bronze	LPB1	-	CuSn8Pb4Zn1	C93100	-
Leaded Phosphor Bronze	PB4-C	CC480K	CuSn10-C	C92700	-
Nickel Gunmetal	G3	-	CuSn7Ni5Zn3	B292-56	-
Phosphor Bronze	PB101	CW450K	CuSn4	C50900 C51100	-
Phosphor Bronze	PB102	CW451K	CuSn5	C51000	NES838
Phosphor Bronze	PB103	CW452K	CuSn6	C51900	-
Phosphor Bronze	PB104	CW459K	CuSn8	C52100	BSB24 DTD265A
Phosphor Bronze	DTD265A	-	-	-	BSB24, PB104
Tin Phosphor Bronze	PB1-C	CC481K	CuSn11P-C	B143	SAE65
Tin Phosphor Bronze	PB2-C	CC483K	CuSn12-C	CC483K	SAE65

BAKIR ALAĖİMLARI UNS	BAKIR ALAĖİMLARI DİĖER	Cu(1)	Al	Sb	Fe	Pb	Ni(2)	P(3)	Si	S	Sn	Zn	Mn
C86100	CuZn25Al5	66,0-68,0	4,5-5,5	-	2,0-4,0	.10	-	-	-	-	.10	Rest	2,5-5,0
C86200	CuZn34Al2	60,0-66,0	3,0-4,9	-	2,0-4,0	.20	1,0	-	-	-	.20	22,0-28,0	2,5-5,0
C86300	CuZn25Al5	60,0-66,0	5,0-7,5	-	2,0-4,0	.20	1,0	-	-	-	.20	22,0-28,0	2,5-5,0
SAE 430B	60.0-66.0	5.0-7.5	-	2.0-4.0	-	1.0	-	-	-	.20	22.0-28.0	2.5-5.0	-
C86500	CuZn35Al1	55,0-60,0	0,5-1,5	-	0,4-2,0	.40	1,0	-	-	-	1,0	36,0-42,0	1,0-1,5
C87800	CuZn15Si4	80,0	.15	.05	.15	.15	.20	.01	3,8-4,2	-	.25	12,0-16,0	0,15
C90500	CuSn10Zn Rg10	86,0-89,0	.005	.20	.20	.30	1	.05	.005	.05	9,0-11,0	1,0-3,0	-
C90700	CuSn10	88,0-90,0	.005	.20	.15	.50	.50	.30	.005	.05	10,0-12,0	.50	-
C90800	CuSn12	Rest	.005	.20	.15	.25	.50	.30	.005	.05	11,0-13,0	.25	-
C91700	CuSn12Ni	84,0-87,0	.005	.20	.20	.25	1,2-2,0	.30	.005	.05	11,3-12,5	.25	-
C92200	CuSn6Zn4Pb2	86,0-90,0	.005	.25	.25	1,0-2,0	1,0	.05	.005	.05	5,5-6,5	3,0-5,0	-
C92500	CuSn12Pb	85,0-88,0	.005	.25	.30	1,0-1,5	8-1,5	.30	.005	.05	10,0-12,0	.50	-
C92600	CuSn10Zn	86,0-88,5	.005	.25	.20	8-1,5	.7	.03	.005	.05	9,3-10,5	1,3-2,5	-
C92700	CuSn12Pb	86,0-89,0	.005	.25	.20	1,0-2,5	1,0	.25	.005	.05	9,0-11,0	.7	-
C92710	CuPb5Sn10	Rest	0,02	0,5	0,5	4,0-6,0	1,5	0,1	0,02	.05	9,0-11,0	2,0	0,2
C92800		78,0-82,0	.005	.25	.20	4,0-6,0	.8	.05	.005	.05	15,0-17,0	.8	-
C92900		82,0-86,0	.005	.25	.20	2,0-3,2	2,8-4,0	.50	.005	.05	9,0-11,0	.25	-
C93100	CuSn7Pb	Rest	.005	.25	.25	2,0-5,0	1,0		.005	.05	6,5-8,5	2,0	-
C93200	CuSn7ZnPb / Rg-7	81,0-85,0	.005	.35	.20	6,0-8,0	1,0	.15	.005	.08	6,3-7,5	1,0-4,0	-
C93400		82,0-85,0	.005	.50	.20	7,0-9,0	1,0	.50	.005	.08	7,0-9,0	.8	-
C93500	CuSn5Pb9	83,0-86,0	.005	.30	.20	8,0-10,0	1,0	.05	.005	.08	4,3-6,0	2,0	-
C93600		79,0-83,0	.005	.55	.20	11,0-13,0	1,0	.15	.005	.08	6,0-8,0	1,0	-
C93700	CuPb10Sn	78,0-82,0	.005	.50	.7	8,0-11,0	.50	1,0	.005	.08	9,0-11,0	.8	-
C93800	CuPb15Sn	75,0-79,0	.005	.8	.15	13,0-16,0	1,0	.05	.005	.08	6,3-7,5	.8	-
C93900	CuPb15Sn	76,5-79,5	.005	.50	.40	14,0-18,0	.80	1,5	.005	.08	5,0-7,0	1,5	-
C94000		72,0-79,0	.005	.8	.25	18,0-22,0	1,0	.50	.005	.08	4,5-6,5	1,0	-
C94100	CuPb20Sn	72,0-79,0	.005	.8	.25	18,0-22,0	1,0	.50	.005	.08	4,5-6,5	1,0	-
C94300		67,0-72,0	.005	.8	.15	23,0-27,0	1,0	.08	.005	.08	4,5-6,0	.8	-
C94400		Rest	.005	.80	.15	9,0-12,0	1,0	.05	.005	.08	7,0-9,0	.80	-
C94500		Rem.	.005	.8	.15	16,0-22,0	1,0	.05	.005	.08	6,0-8,0	1,2	-
C94700		85,0-90,0	.005	.15	.25	.10	4,5-6,0	.05	.005	.05	4,5-6,0	1,0-2,5	.20
C94800		84,0-89,0	.005	.15	.25	.30-1,0	4,5-6,0	.05	.005	.05	4,5-6,0	1,0-2,5	.20
C94900	CuAl10Fe	79,0-81,0	.005	.25	.30	4,0-6,0	4,0-6,0	.05	.005	.08	4,0-6,0	4,0-6,0	.10
C95200	CuAl10Fe	86	8,5-9,5	-	2,5-4,0	-	-	-	-	-	-	-	-
C95300		86	9,0-11,0	-	0,8-1,5	-	-	-	-	-	-	-	-
C95400	CuAl11Fe4	83,0 min	10,0-11,5	-	3,0-5,0	-	1,5	-	-	-	-	-	.50
C95500	CuAl11Ni	78,0 min	10,0-11,5	-	3,0-5,0	-	3,0-5,5	-	-	-	-	-	3,5
C95600		88	6,0-8,0	-	-	-	.25	-	1,8-3,2	-	-	-	-
C95700	CuMn11Al8Fe3Ni3	71	7,0-8,5	-	2,0-4,0	.03	1,5-3,0	-	-	-	.10	-	11,0-14,0
C95800	CuAl10Ni	79,0 min	8,5-9,5	-	3,5-4,5	.03	4,0-5,0	-	.10	-	-	-	0,8-1,5
-	CuAl10Ni3Fe2	80,0-86,0	8,5-10,5	-	1,0-3,0	0,1	1,5-4,0	-	0,2	-	0,2	0,5	2,0
-	CuAl11Fe6Ni6	72,0-77,0	10,3-12,0	-	4,2-7,0	0,04	4,3-7,5	-	0,1	-	0,2	0,4	2,5
C95900		Rest	12,0-13,5	-	3,0-5,0	-	.50	-	-	-	-	-	1,5
C83300		92,0-94,0	-	-	-	1,0-2,0	-	-	-	-	1,0-2,0	2,0-6,0	-
C83400		88,0-92,0	.005	.25	0,25	0,50	1,0	0,03	.005	.008	0,20	8,0-12,0	-
C83500	CuSn6ZnNi	86,0-88,0	.005	0,25	0,25	3,5-5,5	0,50-1,0	0,03	.005	0,08	5,5-6,5	1,0-2,5	-
C83600	CuSn5ZnPb / Rg5	84,0-86,0	.005	0,25	0,3	4,0-6,0	1,0	0,05	.005	0,08	4,0-6,0	4,0-6,0	-
C83800		82,0-83,8	.005	0,25	0,3	5,0-7,0	1,0	0,03	.005	0,08	3,3-4,2	5,0-8,0	-
C84200		78,0-82,0	.005	0,25	0,4	2,0-3,0	0,8	1,5	.005	0,08	4,0-6,0	10,0-16,0	-
C84400		78,0-82,0	.005	0,25	0,4	6,0-8,0	1,0	0,02	.005	0,08	2,3-3,5	7,0-10,0	-
C84500		77,0-79,0	.005	0,25	0,4	6,0-7,5	1,0	0,02	.005	0,08	2,0-4,0	10,0-14,0	-
C84800		75,0-77,0	.005	0,25	0,4	5,5-7,0	1,0	0,02	.005	0,08	2,0-3,0	13,0-17,0	-
C85200		70,0-74,0	.005	0,2	0,6	1,5-3,8	1,0	0,02	.005	0,05	0,7-2,0	20,0-27,0	-
C85400		65,0-70,0	0,35	-	0,8	1,5-3,8	1,0	-	0,05	-	0,5-1,5	24,0-32,0	-
C85500		59,0-63,0	-	-	0,2	0,2	0,2	-	-	-	0,2	Rest	0,2
C85700		58,0-64,0	0,55	-	0,7	0,8-1,5	1,0	-	0,05	-	0,5-1,5	32,0-40,0	-
C85800		57,0	0,55	0,05	0,5	1,5	0,5	0,01	0,25	0,05	1,5	31,0-41,0	0,25
-	CuZn40Fe	56,0-62,0	0,1	-	0,2-1,2	1,0	2,0	.05	1,0	Rest	1,0	Rest	2,5
-	CuZn35Mn2Al1Fe1	57,0-65,0	0,5-2,5	-	0,5-2,0	0,5	3,0	-	0,1	-	1,0	Rest	0,5-3,0
-	CuZn34Mn3Al2Fe1	55,0-66,0	1,0-3,0	0,05	0,5-2,5	0,3	3,0	0,03	0,1	-	0,3	Rest	1,0-4,0

※直套 Cylindrical Bushes

座孔被倒角 $fG \times 20 \pm 5 \mu$, 使衬套压入座孔变的更加容易。
The housing bore should have a chamfer $fG \times 20 \pm 5 \mu$, The chamfer makes it easier to press the bushes into the housing.

座孔直径 Housing bore diameter d_c	座孔倒角 Chamfer of housing f_c
$d_c \leq 30$	$0.8 \pm 0.3 \times 20^\circ \pm 5^\circ$
$30 < d_c \leq 80$	$1.2 \pm 0.4 \times 20^\circ \pm 5^\circ$
$80 < d_c \leq 180$	$1.8 \pm 0.8 \times 20^\circ \pm 5^\circ$
$d_c > 180$	$2.5 \pm 1.0 \times 20^\circ \pm 5^\circ$

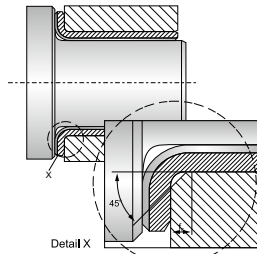


※翻边套 Flange Bushes

关于翻边套, 从翻边套口到轴向转换组件必须考虑半径的转变, 切面要有一个足够大的倒角。以防翻边套口聚集污垢后仍然可以支持轴向载荷部件的边缘。

The radius at the transition from the radial to the axial Component must be taken into consideration for flange bushes A sufficiently large chamfer must be provided on the housing to prevent the flanged bushes fouling in the area of the radius Sufficient support must be provided for the flange in applications With axial loading.

座孔直径 Housing bore diameter d_c	座孔倒角 Chamfer of housing f_c
$d_c \leq 10$	$1.2 \pm 0.2 \times 45^\circ \pm 5^\circ$
$d_c > 10$	$1.7 \pm 0.2 \times 45^\circ \pm 5^\circ$

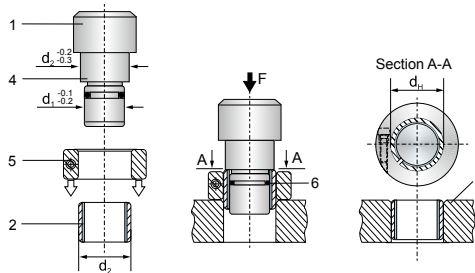


滑动轴承与座孔的装配

The installation of the sliding bushing and the housing

滑动轴承与座孔装配时, 要保证轴承在座孔内不发生转动和轴向移动, 又要使轴承外表面和座孔充分接触, 一般应保证接触面大于85%, 有利于承受载荷和传导摩擦热, 采用较轻级的过盈配合, 既要保证使用时, 轴承不会在座孔内发生相对移动, 又不会使轴承外径过盈量过大致使轴承内孔变形过大为有利于装配, 轴承内外表面应涂以少量油或油脂, 再将轴承均匀压入。

When installing the sliding bushing and the housing, make sure the bushing doesn't rotate or move. The outside surface of the bushing must have a through contact with the housing, in general the connecting part must be over 85%, and this will be good for the load pressure and the conduction of friction heat. Using surplus quantity loosely, that is when it is used the bushing does not move relatively and also the surplus quantity of the bushing outside diameter, will not be too big to cause serious distortion of the bushing inside hole, when installing, it is good to lay a little lubricant, such as oil on the inside and outside surface of the bushing. then press bushing slowly.



$d \geq 55 \text{mm}$

- 芯轴 Pressing-in arbor
- 轴承 Bushes
- 座孔 Housing
- 档边尺寸 Shoulder diameter
- 辅助套 Auxiliary ring
- O型圈 O ring

轴承 d2	dH	
>55到100	d2	+0.28 +0.25
>100到200	d2	+0.40 +0.36
>200到305	d2	+0.50 +0.40

RCB-10	RCB-10F	RCB-1W	RCB-20
自润滑多层复合轴承 Self-Lubricated Multilayer Compound Bearing	自润滑翻边轴承 Self-Lubricated Flange Bearing	复合止推垫片 Compound Thrust Washer	边界润滑轴承 Boundary Lubricating Bearing
RCB-2W	RCB-2Y	RCB-80	RCB-80
复合止推垫片 Compound Thrust Washer	边界润滑轴承 Boundary lubrication bearing	双金属卷制轴承 Bi-metallic Bearing	汽车平衡轴衬套 The car balance shaft bushing
RCB-90	RCB-90F	RCB-92	RCB-92F
青铜卷制轴承 Bronze-Wrapped Bearing	青铜卷制翻边轴承 Bronze-Wrapped Flange Bearing	青铜卷制轴承 Bronze-Wrapped Bearing	青铜卷制翻边轴承 Bronze-Wrapped Flange Bearing