## **Marine Motor**

\_

Mahi Mahi Container Vessel Main Generator Overhaul Case Matson's container vessel- Mahi Mahi had encountered serious accident on its main generator in Aug, 2017.



## **Motor Parameter:**

Power: 3125 KVA

Frequency: 60 Hz

Voltage: 480V

Current: 3759A

Speed: 450rpm

With the rotor scrapping the stator, damage condition is as follows:



Generator's stator coil spark through; 6 insulations of generator's rotor pole coil spark through;

Grounding voltage-withstand test failure of exciter's rotor coil;



Exciter's stator coil damage due to chamber scratching; All rotor's fan blades broken;

Fixing bolts on rotor's main pole broken, 3mm abrasion on 1 pole silicon steel;







All dumping rings broken; 2 transformers in terminal box spark through;

## 12 connecting terminals cracking damge;



Due to the sail schedule, we have only 23 days to complete the overhaul.

On top of all the items need to be repaired, we also had to conduct a series of delivery test pursuant to American Bureau of Shipping requirements.

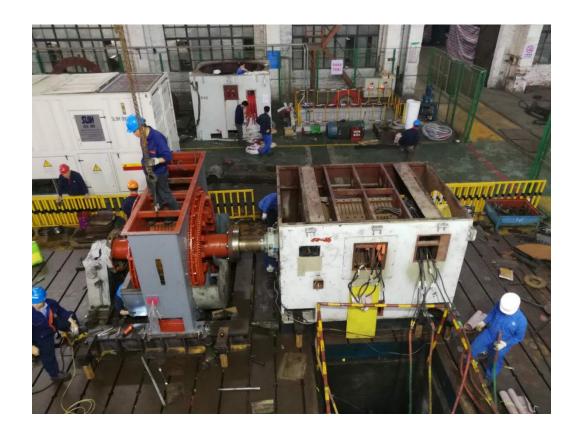


It is required to conduct a full-load test and an overload/overcurrent test, which requires the generator to be capable of withstanding a current equal to 1.5 times the rated current for not less than 30 seconds.



In order to meet the requirements, we had purchased a driver motor and rented a load bank.





It took us approximately 60 hours to complete everything on the test protocol, with the witness of A.B.S Marine Surveyor.



Our hardwork and effort had been greatly recognized and praised by the ABS surveyor and the ship owner.

\';/Repd\\o

/Test Record



.1



上海电机集团梅山电机有限公司

Shanghai Electrical Machinery (Group) Co., Ltd

Meishan Electrical Machinery Ltd